



(19) World Intellectual Property Organization International Bureau



(43) International Publication Date  
24 June 2004 (24.06.2004)

PCT

(10) International Publication Number  
**WO 2004/052845 A1**

(51) International Patent Classification<sup>7</sup>: C07C 275/32, 275/40, C07D 295/12, 207/26, 211/62, 211/22, 211/46, A61K 31/17, 31/395, A61P 13/00, 29/00

Nara 630-8133 (JP). FUJISHIMA, Hiroshi [JP/JP]; 3-23-25, Sakyo, Nara-shi, Nara 631-0801 (JP). MASUDA, Tsutomu [JP/JP]; 3-15-6-6A, Jingu, Nara-shi, Nara 631-0804 (JP). YOSHIDA, Nagahiro [JP/JP]; 5-18-15, Saganakadai, Kizu-cho, Soraku-gun, Kyoto 619-0223 (JP). MORIWAKI, Toshiya [JP/JP]; 2-25-4, Kitayamato, Ikoma-shi, Nara 630-0121 (JP).

(21) International Application Number:  
PCT/EP2003/013452

(22) International Filing Date:  
28 November 2003 (28.11.2003)

(74) Common Representative: BAYER HEALTHCARE AG; Law and Patents, Patents and Licensing, 51368 Leverkusen (DE).

(25) Filing Language: English

(81) Designated States (*national*): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW.

(26) Publication Language: English

(84) Designated States (*regional*): ARIPO patent (BW, GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IT, LU, MC, NL, PT, RO, SE, SI, SK, TR), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

(30) Priority Data:  
02027528.5 9 December 2002 (09.12.2002) EP

**Published:**

— *with international search report*

*For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.*

(71) Applicants (*for all designated States except US*): BAYER HEALTHCARE AG [DE/DE]; 51368 Leverkusen (DE). URBAHNS, Klaus [DE/JP]; 6-3-1-301, Kusugaoka-cho, Nada-ku, Kobe-shi, Hyogo 657-0024 (JP).

(72) Inventors; and

(75) Inventors/Applicants (*for US only*): TAJIMI, Masaomi [JP/JP]; 1-8-17 Sakuragaoka, Seika-cho, Soraku-gun, Kyoto 619-0232 (JP). KOKUBO, Toshio [JP/JP]; 3-15-18B, Jingu, Nara-shi, Nara 631-0804 (JP). SHIROO, Masahiro [JP/JP]; 1-3-17, Shikanodai-Minami, Ikoma-shi, Nara 630-0113 (JP). TSUKIMI, Yasuhiro [JP/JP]; 2-10-1, Kukuchi, Amagasaki-shi, Hyogo 661-0977 (JP). YURA, Takeshi [JP/JP]; 1-1-17-101, Saidaiji-Nogami-cho, Nara-shi, Nara 631-0833 (JP). YAMAMOTO, Noriyuki [JP/JP]; 6-6-1-3-404, Jingu, Nara-shi, Nara 631-0804 (JP). MOGI, Muneto [JP/JP]; 5-10-57-102, Daianji, Nara-shi,

**WO 2004/052845 A1**

(54) Title: TETRAHYDRO-NAPHTHALENE DERIVATIVES AS VANILLOID RECEPTOR ANTAGONISTS

(57) Abstract: This invention relates to tetrahydro-naphthalene derivatives and salts thereof which is useful as an active ingredient of pharmaceutical preparations. The tetrahydro-naphthalene derivatives of the present invention have an excellent activity as VR1 antagonist and useful for the prophylaxis and treatment of diseases associated with VR1 activity, in particular for the treatment of urinary incontinence, urge urinary incontinence, overactive bladder, chronic pain, neuropathic pain, postoperative pain, rheumatoid arthritic pain, neuralgia, neuropathies, algesia, nerve injury, ischaemia, neurodegeneration, stroke, inflammatory disorders, asthma and COPD.

## TETRAHYDRO-NAPHTHALENE DERIVATIVES AS VANILLOID RECEPTOR ANTAGONISTS

DETAILED DESCRIPTION OF INVENTION

5

TECHNICAL FIELD

The present invention relates to a tetrahydro-naphthalene derivative which is useful as an active ingredient of pharmaceutical preparations. The tetrahydro-naphthalene derivative of the present invention has vanilloid receptor (VR) antagonistic activity, and can be used for the prophylaxis and treatment of diseases associated with VR1 activity, in particular for the treatment of overactive bladder, urinary incontinence such as urge urinary incontinence, chronic pain, neuropathic pain, postoperative pain, rheumatoid arthritic pain, neuralgia, neuropathies, algesia, nerve injury, ischaemia, neurodegeneration, stroke, and inflammatory disorders such as asthma and chronic 10 15 obstructive pulmonary (or airways) disease (COPD).

BACKGROUND ART

20

Vanilloid compounds are characterized by the presence of vanillyl group or a functionally equivalent group. Examples of several vanilloid compounds or vanilloid receptor modulators are vanillin (4-hydroxy-3-methoxy-benzaldehyde), guaiacol (2-methoxy-phenol), zingerone (4-/4-hydroxy-3-methoxyphenyl/-2-butanone), eugenol(2-methoxy4-/2-propenyl/phenol), and capsaicin (8-methy-N-vanillyl-6-noneneamide).

25

Among others, capsaicin, the main pungent ingredient in "hot" chili peppers, is a specific neurotoxin that desensitizes C-fiber afferent neurons. Capsaicin interacts with vanilloid receptors (VR), which are predominantly expressed in cell bodies of 30 dorsal root ganglia (DRG) or nerve endings of afferent sensory fibers including C-fiber nerve endings [Tominaga M, Caterina MJ, Malmberg AB, Rosen TA, Gilbert

- 2 -

H, Skinner K, Raumann BE, Basbaum AI, Julius D: The cloned capsaicin receptor integrates multiple pain-producing stimuli. *Neuron*. 21: 531-543, 1998]. The VR1 receptor was recently cloned [Caterina MJ, Schumacher MA, Tominaga M, Rosen TA, Levine JD, Julius D: *Nature* 389: 816-824, (1997)] and identified as a 5 nonselective cation channel with six transmembrane domains that is structurally related to the TRP (transient receptor potential) channel family. Binding of capsaicin to VR1 allows sodium, calcium and possibly potassium ions to flow down their concentration gradients, causing initial depolarization and release of neurotransmitters from the nerve terminals. VR1 can therefore be viewed as a molecular 10 integrator of chemical and physical stimuli that elicit neuronal signals in a pathological conditions or diseases.

There are abundant of direct or indirect evidence that shows the relation between VR1 activity and diseases such as pain, ischaemia, and inflammatory (e.g., WO 15 99/00115 and 00/50387). Further, it has been demonstrated that VR1 transduce reflex signals that are involved in the overactive bladder of patients who have damaged or abnormal spinal reflex pathways [De Groat WC: A neurologic basis for the overactive bladder. *Urology* 50 (6A Suppl): 36-52, 1997]. Desensitisation of the afferent nerves by depleting neurotransmitters using VR1 agonists such as capsaicin 20 has been shown to give promising results in the treatment of bladder dysfunction associated with spinal cord injury and multiple sclerosis [(Maggi CA: Therapeutic potential of capsaicin-like molecules - Studies in animals and humans. *Life Sciences* 51: 1777-1781, 1992) and (DeRidder D; Chandiramani V; Dasgupta P; VanPoppel H; Baert L; Fowler CJ: Intravesical capsaicin as a treatment for refractory detrusor 25 hyperreflexia: A dual center study with long-term followup. *J. Urol.* 158: 2087-2092, 1997)].

It is anticipated that antagonism of the VR1 receptor would lead to the blockage of 30 neurotransmitter release, resulting in prophylaxis and treatment of the condition and diseases associated with VR1 activity.

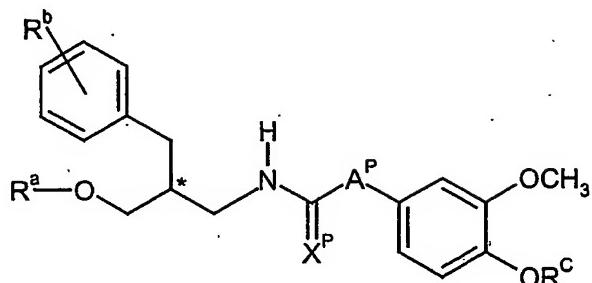
It is therefore expected that antagonists of the VR1 receptor can be used for prophylaxis and treatment of the condition and diseases including chronic pain, neuropathic pain, postoperative pain, rheumatoid arthritic pain, neuralgia, neuropathies, algesia, nerve injury, ischaemia, neurodegeneration, stroke, inflammatory disorders, urinary incontinence (UI) such as urge urinary incontinence (UUI), and/or overactive bladder.

UI is the involuntary loss of urine. UUI is one of the most common types of UI together with stress urinary incontinence (SUI) which is usually caused by a defect in the urethral closure mechanism. UUI is often associated with neurological disorders or diseases causing neuronal damages such as dementia, Parkinson's disease, multiple sclerosis, stroke and diabetes, although it also occurs in individuals with no such disorders. One of the usual causes of UUI is overactive bladder (OAB) which is a medical condition referring to the symptoms of frequency and urgency derived from abnormal contractions and instability of the detrusor muscle.

There are several medications for urinary incontinence on the market today mainly to help treating UUI. Therapy for OAB is focused on drugs that affect peripheral neural control mechanisms or those that act directly on bladder detrusor smooth muscle contraction, with a major emphasis on development of anticholinergic agents. These agents can inhibit the parasympathetic nerves which control bladder voiding or can exert a direct spasmolytic effect on the detrusor muscle of the bladder. This results in a decrease in intravesicular pressure, an increase in capacity and a reduction in the frequency of bladder contraction. Orally active anticholinergic drugs such as propantheline (ProBanthine), tolterodine tartrate (Detrol) and oxybutynin (Ditropan) are the most commonly prescribed drugs. However, their most serious drawbacks are unacceptable side effects such as dry mouth, abnormal visions, constipation, and central nervous system disturbances. These side effects lead to poor compliance. Dry mouth symptoms alone are responsible for a 70% non-compliance rate with oxybutynin. The inadequacies of present therapies highlight the need for novel, efficacious, safe, orally available drugs that have fewer side effects.

- 4 -

WO 00/50387 discloses the compounds having a vanilloid agonist activity represented by the general formula:



5

wherein;

$X^P$  is an oxygen or sulfur atom;

10  $A^P$  is  $-NHCH_2-$  or  $-CH_2-$ ;

$R^a$  is a substituted or unsubstituted C<sub>1-4</sub> alkyl group, or  $R^{a1}CO-$ ;

wherein

15

$R^{a1}$  is an alkyl group having 1 to 18 carbon atoms, an alkenyl group having 2 to 18 carbon atoms, or substituted or unsubstituted aryl group having 6 to 10 carbon atoms;

20

$R^b$  is a hydrogen atom, an alkyl group having 1 to 6 carbon atoms, an alkoxy group having 1 to 6 carbon atoms, a haloalkyl group having 1 to 6 carbon atoms or a halogen atom;

25

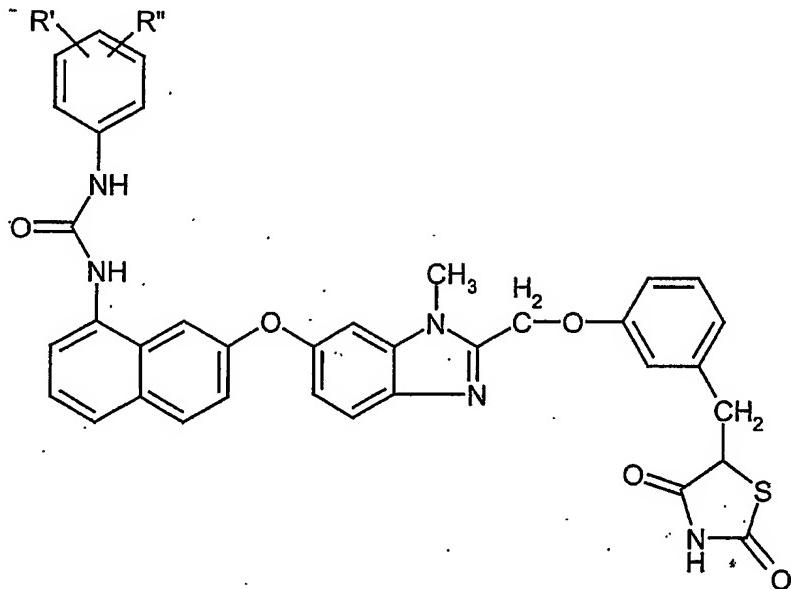
$R^c$  is a hydrogen atom, an alkyl group having 1 to 4 carbon atom, an aminoalkyl, a diacid monoester or  $\alpha$ -alkyl acid; and

- 5 -

the asteric mark \* indicates a chiral carbon atom, and their pharmaceutically acceptable salts.

WO 2000/61581 discloses amine derivatives represented by the general formula:

5



wherein

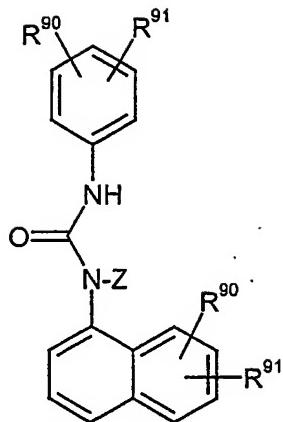
(R', R'') represent (F, F), (CF<sub>3</sub>, H), or (iPr, iPr)

10

as useful agents for diabetes, hyperlipemia, arteriosclerosis and cancer.

WO 00/75106 discloses the compounds represented by the general formula:

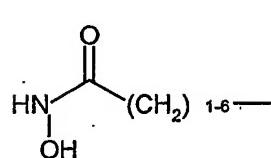
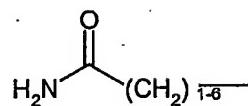
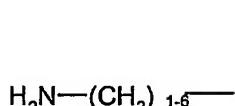
- 6 -



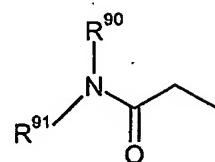
wherein

Z represents

5



or



in which

10

$\text{R}^{90}$  is hydrogen, C<sub>1-12</sub> alkyl, C<sub>3-8</sub> cycloalkyl, or the like, and  $\text{R}^{91}$  is amino-C<sub>1-6</sub> alkyl, aminocarbonyl-C<sub>1-6</sub> alkyl, or hydroxyaminocarbonyl C<sub>1-6</sub> alkyl; and

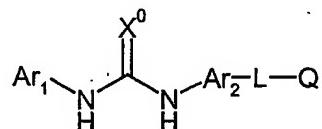
15

$\text{R}^{90}$  and  $\text{R}^{91}$  are independently selected from the group consisting of H, C<sub>1-6</sub> alkyl, C<sub>1-6</sub> alkylthio, C<sub>1-6</sub> alkoxy, fluoro, chloro, bromo, iodo, and nitro;

- 7 -

as useful agents for treating MMP-mediated diseases in mammals.

WO 00/55152 discloses the compounds represented by the general formula:



wherein

$\text{Ar}_1$  is heterocycle;

10  $\text{Ar}_2$  is tetrahydronaphthyl;

$\text{X}^0$  is O or S; and

L and Q are defined in this specification;

15

as useful agents for treating inflammation, immune related disease, pain and diabetes.

However, none of these reference disclosures simple tetrahydro-naphthalene derivatives having VR1 antagonistic activity.

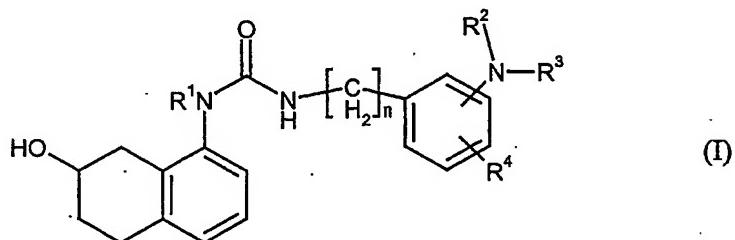
20

The development of a compound which has effective VR1 antagonistic activity and can be used for the prophylaxis and treatment of diseases associated with VR1 activity, in particular for the treatment of urinary incontinence, urge urinary incontinence, overactive bladder as well as pain, and/or inflammatory diseases such 25 as asthma and COPD has been desired.

SUMMARY OF THE INVENTION

This invention is to provide a tetrahydro-naphthalene derivatives of the formula (I), their tautomeric and stereoisomeric form, and salts thereof:

5.



wherein

n represents an integer of 0 to 6;

10

R¹ represents hydrogen or C<sub>1-6</sub> alkyl;

15

R² and R³ together with the nitrogen atom to which they are attached, form a 3-8 membered saturated heterocyclic ring optionally interrupted by one or two atoms selected from the group consisting of oxygen, sulfur and nitrogen,

wherein

20

said saturated heterocyclic ring is optionally having substituents selected from the group consisting of halogen, benzyl, hydroxy, carboxy, amino, oxo, aminocarbonyl, C<sub>1-6</sub> alkoxy carbonyl, and C<sub>1-6</sub> alkyl optionally substituted by hydroxy, carboxy, C<sub>1-6</sub> alkoxy, or C<sub>1-6</sub> alkoxy carbonyl,

25

or

- 9 -

R<sup>2</sup> represents C<sub>2-6</sub> alkenyl; C<sub>2-6</sub> alkynyl, or C<sub>1-6</sub> alkyl substituted by amino, hydroxy, C<sub>1-6</sub> alkylamino, or di(C<sub>1-6</sub> alkyl)amino;

5 R<sup>3</sup> represents hydrogen, C<sub>2-6</sub> alkenyl, C<sub>2-6</sub> alkynyl, or C<sub>1-6</sub> alkyl optionally substituted by amino, hydroxy, C<sub>1-6</sub> alkylamino, or di(C<sub>1-6</sub> alkyl)amino; and

10 R<sup>4</sup> represents hydrogen halogen, C<sub>1-6</sub> alkylthio, C<sub>1-6</sub> alkyl optionally substituted by mono-, di-, or tri- halogen, or C<sub>1-6</sub> alkoxy optionally substituted by mono-, di-, or tri- halogen.

The tetrahydro-naphthalene derivatives of formula (I), their tautomeric and stereoisomeric form, and salts thereof surprisingly show excellent VR1 antagonistic activity. They are, therefore suitable especially for the prophylaxis and treatment of 15 diseases associated with VR1 activity, in particular for the treatment of urinary incontinence, urge urinary incontinence and/or overactive bladder.

The compounds of the present invention are also effective for treating or preventing a disease selected from the group consisting of chronic pain, neuropathic pain, 20 postoperative pain, rheumatoid arthritic pain, neuralgia, neuropathies, algesia, nerve injury, ischaemia, neurodegeneration and/or stroke, as well as inflammatory diseases such as asthma and COPD since the diseases also relate to VR1 activity.

The compounds of the present invention are also useful for the treatment and 25 prophylaxis of neuropathic pain, which is a form of pain often associated with herpes zoster and post-herpetic neuralgia, painful diabetic neuropathy, neuropathic low back pain, posttraumatic and postoperative neuralgia, neuralgia due to nerve compression and other neuralgias, phantom pain, complex regional pain syndromes, infectious or parainfectious neuropathies like those associated with HIV infection, 30 pain associated with central nervous system disorders like multiple sclerosis or

- 10 -

Parkinson disease or spinal cord injury or traumatic brain injury, and post-stroke pain.

Furthermore, the compounds of the present invention are useful for the treatment of  
5 musculoskeletal pain, forms of pain often associated with osteoarthritis or rheumatoid arthritis or other forms of arthritis, and back pain.

In addition, the compounds of the present invention are useful for the treatment of  
10 pain associated with cancer, including visceral or neuropathic pain associated with cancer or cancer treatment.

The compounds of the present invention are furthermore useful for the treatment of  
visceral pain, e.g. pain associated with obstruction of hollow viscera like gallstone  
colic, pain associated with irritable bowel syndrome, pelvic pain, vulvodynia,  
15 orchialgia or prostatodynia, pain associated with inflammatory lesions of joints, skin,  
muscles or nerves, and orofascial pain and headache, e.g. migraine or tension-type  
headache.

In another embodiment, the tetrahydro-naphthalene derivatives of formula (I) are  
20 those wherein;

n represents an integer of 0 or 1;

R<sup>1</sup> represents hydrogen;

25 R<sup>2</sup> and R<sup>3</sup> together with the nitrogen atom to which they are attached, form a  
5-7 membered saturated heterocyclic ring optionally interrupted by  
one or two atoms selected from the group consisting of oxygen, and  
nitrogen,

30 wherein

5            said saturated heterocyclic ring is optionally having substituents selected from the group consisting of benzyl, hydroxy, carboxy, oxo, aminocarbonyl, C<sub>1-6</sub> alkoxycarbonyl, and C<sub>1-6</sub> alkyl optionally substituted by hydroxy, C<sub>1-6</sub> alkoxy, or C<sub>1-6</sub> alkoxycarbonyl,

or

10          R<sup>2</sup>    represents C<sub>1-6</sub> alkyl substituted by hydroxy, amino, C<sub>1-6</sub> alkylamino, or di(C<sub>1-6</sub> alkyl)amino;

15          R<sup>3</sup>    represents hydrogen, C<sub>1-6</sub> alkyl optionally substituted by hydroxy, amino, C<sub>1-6</sub> alkylamino, or di(C<sub>1-6</sub> alkyl)amino; and

15          R<sup>4</sup>    represents hydrogen halogen, C<sub>1-6</sub> alkyl optionally substituted by mono-, di-, or tri- halogen, or C<sub>1-6</sub> alkoxy optionally substituted by mono-, di-, or tri- halogen.

Yet another embodiment of formula (I) can be those wherein:

20          n        represents an integer of 0 or 1;

R<sup>1</sup>    represents hydrogen;

25          R<sup>2</sup> and R<sup>3</sup> together with the nitrogen atom to which they are attached, form a pyrrolidinyl optionally substituted by oxo, piperidino optionally substituted by hydroxy, carboxy, aminocarbonyl, C<sub>1-6</sub> alkoxycarbonyl, or C<sub>1-6</sub> alkyl optionally substituted by hydroxy, piperazinyl optionally substituted by benzyl, homopiperidino, or morpholinyl,

30          or

R<sup>2</sup> represents C<sub>1-6</sub> alkyl substituted by hydroxy, or di(C<sub>1-6</sub> alkyl)amino;

5 R<sup>3</sup> represents hydrogen, or C<sub>1-6</sub> alkyl; and

R<sup>4</sup> represents hydrogen, fluoro, chloro, bromo, C<sub>1-6</sub> alkyl optionally substituted by mono-, di-, or tri- halogen, or C<sub>1-6</sub> alkoxy.

More preferably, said tetrahydro-naphthalene derivative of the formula (I) is selected  
10 from the group consisting of:

N-(7-hydroxy-5,6,7,8-tetrahydronaphthalen-1-yl)-N'-[3-piperidin-1-yl-4-(trifluoro-methyl)benzyl]urea;

15 N-(7-hydroxy-5,6,7,8-tetrahydronaphthalen-1-yl)-N'-[4-pyrrolidin-1-yl-3-(trifluoro-methyl)benzyl]urea;

N-(7-hydroxy-5,6,7,8-tetrahydronaphthalen-1-yl)-N'-[3-pyrrolidin-1-yl-4-(trifluoro-methyl)benzyl]urea;

20 N-[4-azepan-1-yl-3-(trifluoromethyl)benzyl]-N'-(7-hydroxy-5,6,7,8-tetrahydro-naphthalen-1-yl)urea;

N-[3-azepan-1-yl-4-(trifluoromethyl)benzyl]-N'-(7-hydroxy-5,6,7,8-tetrahydronaphthalen-1-yl)urea;

25 N-(3-bromo-4-piperidin-1-ylbenzyl)-N'-(7-hydroxy-5,6,7,8-tetrahydronaphthalen-1-yl)urea;

N-[(7R)-7-hydroxy-5,6,7,8-tetrahydronaphthalen-1-yl]-N'-[3-pyrrolidin-1-yl-4-(tri-fluoromethyl)benzyl]urea;

25 N-[(7S)-7-hydroxy-5,6,7,8-tetrahydronaphthalen-1-yl]-N'-[3-pyrrolidin-1-yl-4-(tri-fluoromethyl)benzyl]urea;

N-(7-hydroxy-5,6,7,8-tetrahydronaphthalen-1-yl)-N'-[4-piperidin-1-yl-3-(trifluoro-methyl)benzyl]urea;

30 ethyl 1-[5-[{[(7-hydroxy-5,6,7,8-tetrahydronaphthalen-1-yl)amino]carbonyl} amino]methyl]-2-(trifluoromethyl)phenyl]piperidine-4-carboxylate;

- 13 -

N-[(7R)-7-hydroxy-5,6,7,8-tetrahydronaphthalen-1-yl]-N'-(3-morpholin-4-yl-4-(trifluoromethyl)benzyl]urea.

Further, the present invention provides a medicament, which includes one of the  
5 compounds, described above and optionally pharmaceutically acceptable excipients.

Alkyl per se and "alk" and "alkyl" in alkenyl, alkynyl, alkoxy, alkanoyl, alkylamino,  
alkylaminocarbonyl, alkylaminosulphonyl, alkylsulphonylamino, alkoxycarbonyl,  
alkoxycarbonylamino and alkanoylamino represent a linear or branched alkyl radical  
10 having generally 1 to 6, preferably 1 to 4 and particularly preferably 1 to 3 carbon  
atoms, representing illustratively and preferably methyl, ethyl, n-propyl, isopropyl,  
tert-butyl, n-pentyl and n-hexyl.

Alkoxy illustratively and preferably represents methoxy, ethoxy, n-propoxy,  
15 isopropoxy, tert-butoxy, n-pentoxo and n-hexaoxy.

Alkylamino illustratively and preferably represents an alkylamino radical having one  
or two (independently selected) alkyl substituents, illustratively and preferably  
representing methylamino, ethylamino, n-propylamino, isopropylamino, tert-butyl-  
20 amino, n-pentylamino, n-hexyl-amino, N,N-dimethylamino, N,N-diethylamino, N-  
ethyl-N-methylamino, N-methyl-N-n-propylamino, N-isopropyl-N-n-propylamino,  
N-t-butyl-N-methylamino, N-ethyl-N-n-pentylamino and N-n-hexyl-N-methylamino.

Heterocycle and/or heterocyclic as used herein, designate a closed ring structure, in  
25 which one or more of the atoms in the ring is a heteroatom such as sulfur, nitrogen,  
oxygen, and the like. Suitable examples include, without limitation, pyrrolidinyl,  
piperidino, piperazinyl, homopiperidino, morpholinyl, thiomorpholinyl, tetrahydro-  
furyl, furyl, thienyl, pyrrolyl, imidazolyl, pyrazolyl, oxazolyl, isoxazolyl, thiazolyl,  
isothiazolyl, triazolyl, oxadiazolyl, pyridyl, pyrazinyl, pyrimidyl, pyridazinyl and the  
30 like.

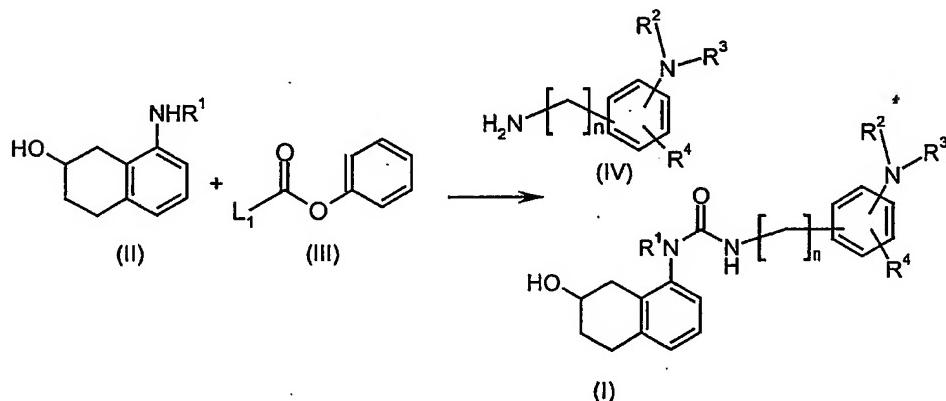
## EMBODIMENT OF THE INVENTION

The compound of the formula (I) of the present invention can be, but not limited to be, prepared by combining various known methods. In some embodiments, one or more of the substituents, such as amino group, carboxyl group, and hydroxyl group of the compounds used as starting materials or intermediates are advantageously protected by a protecting group known to those skilled in the art. Examples of the protecting groups are described in "Protective Groups in Organic Synthesis (3rd Edition)" by Greene and Wuts, John Wiley and Sons, New York 1999.

10

The compound of the formula (I) of the present invention can be, but not limited to be, prepared by the Method [A], [B], [C], [D], [E], [F], [G] or [H] below.

#### [Method A]



15

The compound of the formula (I) (wherein n, R<sup>1</sup>, R<sup>2</sup>, R<sup>3</sup>, and R<sup>4</sup> are the same as defined above) can be prepared by reacting the compound of the formula (II) (wherein R<sup>1</sup> is the same as defined above) and the compound of the formula (III) (wherein L<sub>1</sub> represents halogen atom such as chlorine, bromine, or iodine atom) and then adding the compound of the formula (IV) (wherein n, R<sup>2</sup>, R<sup>3</sup>, and R<sup>4</sup> are the same as defined above) to the reaction mixture.

- 15 -

The reaction may be carried out in a solvent including, for instance, halogenated hydrocarbons such as dichloromethane, chloroform and 1,2-dichloroethane; ethers such as diethyl ether, isopropyl ether, dioxane and tetrahydrofuran (THF) and 1,2-dimethoxyethane; aromatic hydrocarbons such as benzene, toluene and xylene; nitriles such as acetonitrile; amides such as N, N-dimethylformamide (DMF), N, N-dimethylacetamide (DMAc) and N-methylpyrrolidone (NMP); urea such as 1,3-dimethyl-2-imidazolidinone (DMI); sulfoxides such as dimethylsulfoxide (DMSO); and others. Optionally, two or more of the solvents selected from the listed above can be mixed and used.

1.0

The reaction temperature can be optionally set depending on the compounds to be reacted. The reaction temperature is usually, but not limited to, about 20°C to 50 °C. The reaction may be conducted for, usually, 30 minutes to 10 hours and preferably 1 to 24 hours.

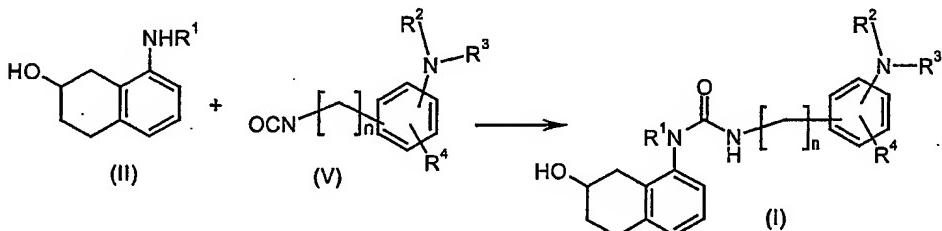
15

The reaction can be advantageously carried out in the presence of a base including, for instance, organic amines such as pyridine, triethylamine and N,N-diisopropylethylamine, dimethylaniline, diethylaniline, 4-dimethylaminopyridine, and others.

20

The compound (III) and (IV) are commercially available or can be prepared by the use of known techniques.

#### [Method B]



.25.

- 16 -

The compound of the formula (I) (wherein n, R<sup>1</sup>, R<sup>2</sup>, R<sup>3</sup>, and R<sup>4</sup> are the same as defined above) can be prepared by the reaction of the compound of the formula (II) (wherein R<sup>1</sup> is the same as defined above) and the compound of the formula (V) (wherein n, R<sup>2</sup>, R<sup>3</sup> and R<sup>4</sup> are the same as defined above).

5

The reaction may be carried out in a solvent including, for instance, halogenated hydrocarbons such as dichloromethane, chloroform and 1,2-dichloroethane; ethers such as diethyl ether, isopropyl ether, dioxane and tetrahydrofuran (THF) and 1,2-dimethoxyethane; aromatic hydrocarbons such as benzene, toluene and xylene; 10 nitriles such as acetonitrile; amides such as N, N-dimethylformamide (DMF), N, N-dimethylacetamide (DMAC) and N-methylpyrrolidone (NMP); urea such as 1,3-dimethyl-2-imidazolidinone (DMI); sulfoxides such as dimethylsulfoxide (DMSO); and others. Optionally, two or more of the solvents selected from the listed above can be mixed and used.

15

The reaction can be carried out in the presence of organic base such as pyridine or triethylamine.

20

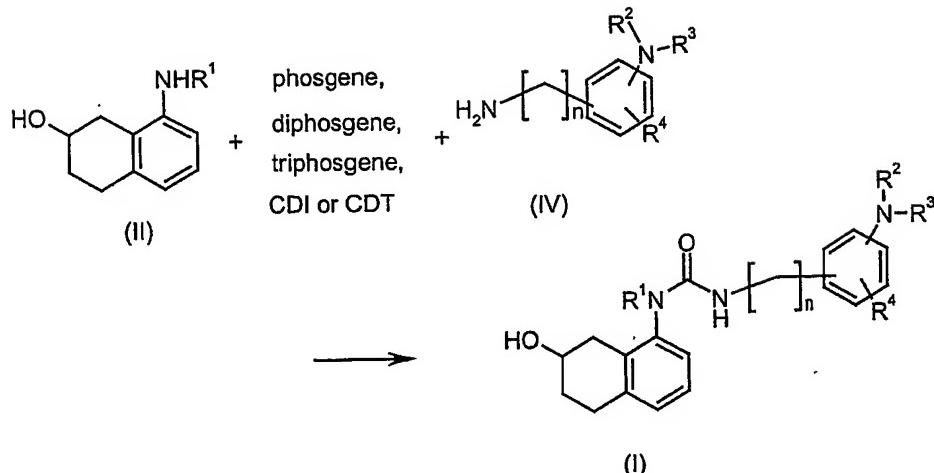
The reaction temperature can be optionally set depending on the compounds to be reacted. The reaction temperature is usually, but not limited to, about room temperature to 100°C. The reaction may be conducted for, usually, 30 minutes to 48 hours and preferably 1 to 24 hours.

25

The compound (V) can be prepared by the use of known techniques or are commercially available.

- 17 -

[Method C]



The compound of the formula (I) (wherein n, R<sup>1</sup>, R<sup>2</sup>, R<sup>3</sup>, and R<sup>4</sup> are the same as defined above) can be prepared by reacting the compound of the formula (II) (wherein R<sup>1</sup> is the same as defined above) with phosgene, diphosgene, triphosgene, 1,1-carbonyldiimidazole (CDI), or 1,1'-carbonyldi(1,2,4-triazole)(CDT), and then adding the compound of the formula (IV) (wherein n, R<sup>2</sup>, R<sup>3</sup>, and R<sup>4</sup> are the same as defined above) to the reaction mixture.

10

The reaction may be carried out in a solvent including, for instance, halogenated hydrocarbons such as dichloromethane, chloroform and 1,2-dichloroethane; ethers such as diethyl ether, isopropyl ether, dioxane and tetrahydrofuran (THF) and 1,2-dimethoxyethane; aromatic hydrocarbons such as benzene, toluene and xylene; nitriles such as acetonitrile; amides such as N, N-dimethylformamide (DMF), N, N-dimethylacetamide (DMAc) and N-methylpyrrolidone (NMP); urea such as 1,3-dimethyl-2-imidazolidinone (DMI); sulfoxides such as dimethylsulfoxide (DMSO); and others. Optionally, two or more of the solvents selected from the listed above can be mixed and used.

15

The reaction temperature can be optionally set depending on the compounds to be reacted. The reaction temperature is usually, but not limited to, about 20°C to 50°C.

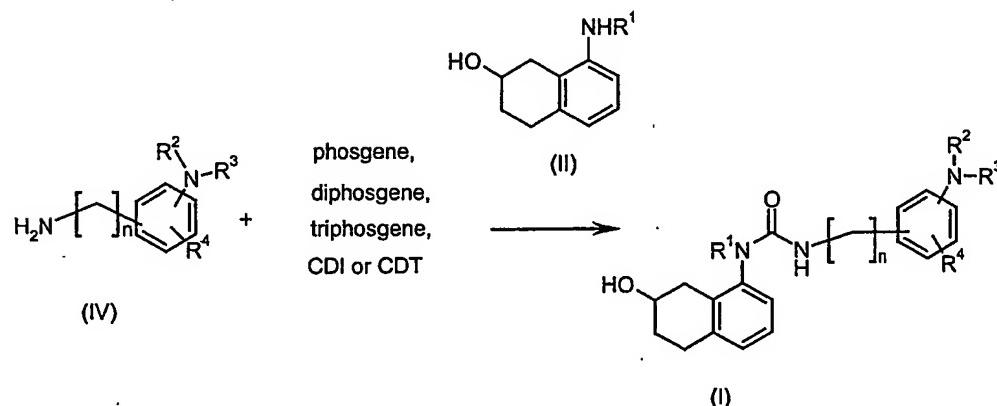
- 18 -

The reaction may be conducted for, usually, 30 minutes to 10 hours and preferably 1 to 24 hours.

Phosgene, diphosgene, triphosgene, CDI, and CDT are commercially available.

5

[Method D]



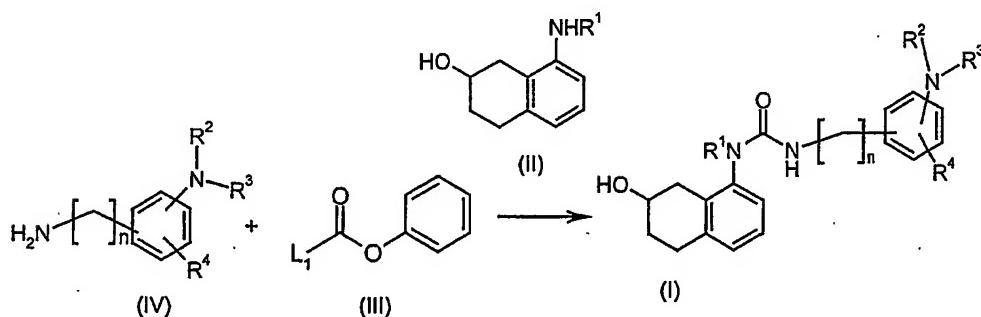
10 The compound of the formula (I) (wherein  $n$ ,  $\text{R}^1$ ,  $\text{R}^2$ ,  $\text{R}^3$  and  $\text{R}^4$  are the same as defined above) can be prepared by reacting the compound of the formula (IV) (wherein  $n$ ,  $\text{R}^2$ ,  $\text{R}^3$ , and  $\text{R}^4$  are the same as defined above) with phosgene, diphosgene, triphosgene, 1,1-carbonyldiimidazole (CDI), or 1,1'-carbonyldi(1,2,4-triazole)(CDT) and then adding the compound of the formula (II) (wherein  $\text{R}^1$  is the same as defined above) to the reaction mixture.

15

The reaction may be carried out in a solvent including, for instance, halogenated hydrocarbons such as dichloromethane, chloroform and 1,2-dichloroethane; ethers such as diethyl ether, isopropyl ether, dioxane and tetrahydrofuran (THF) and 1,2-dimethoxyethane; aromatic hydrocarbons such as benzene, toluene and xylene; nitriles such as acetonitrile; amides such as N, N-dimethylformamide (DMF), N, N-dimethylacetamide (DMAc) and N-methylpyrrolidone (NMP); urea such as 1,3-dimethyl-2-imidazolidinone (DMI); sulfoxides such as dimethylsulfoxide (DMSO); and others. Optionally, two or more of the solvents selected from the listed above can be mixed and used.

The reaction temperature can be optionally set depending on the compounds to be reacted. The reaction temperature is usually, but not limited to, about 20°C to 50°C. The reaction may be conducted for, usually, 30 minutes to 10 hours and preferably 1  
5 to 24 hours.

## [Method E]



10 The compound of the formula (I) (wherein n, R<sup>1</sup>, R<sup>2</sup>, R<sup>3</sup> and R<sup>4</sup> are the same as defined above) can be prepared by reacting the compound of the formula (IV) (wherein n, R<sup>2</sup>, R<sup>3</sup>, and R<sup>4</sup> are the same as defined above) and the compound of the formula (III) (wherein L<sub>1</sub> is the same as defined above), and then adding the compound of the formula (II) (wherein R<sup>1</sup> is the same as defined above) to the  
15 reaction mixture.

20 The reaction may be carried out in a solvent including, for instance, halogenated hydrocarbons such as dichloromethane, chloroform and 1,2-dichloroethane; ethers such as diethyl ether, isopropyl ether, dioxane and tetrahydrofuran (THF) and 1,2-dimethoxyethane; aromatic hydrocarbons such as benzene, toluene and xylene; nitriles such as acetonitrile; amides such as N, N-dimethylformamide (DMF), N, N-dimethylacetamide (DMAC) and N-methylpyrrolidone (NMP); urea such as 1,3-dimethyl-2-imidazolidinone (DMI); sulfoxides such as dimethylsulfoxide (DMSO); and others. Optionally, two or more of the solvents selected from the listed above can  
25 be mixed and used.

- 20 -

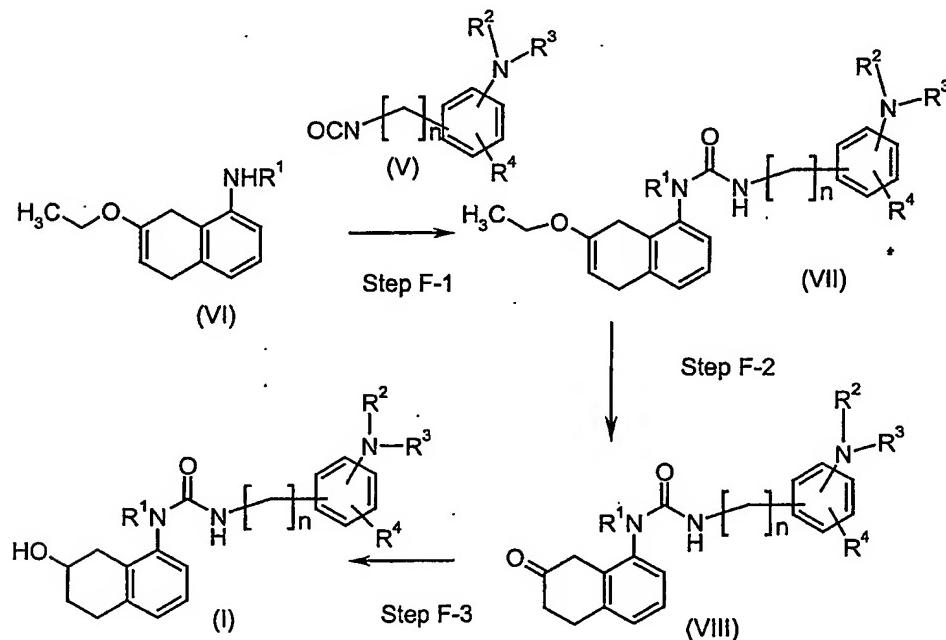
The reaction temperature can be optionally set depending on the compounds to be reacted. The reaction temperature is usually, but not limited to, about 20°C to 50 °C. The reaction may be conducted for, usually, 30 minutes to 10 hours and preferably 1 to 24 hours.

5

The reaction can be advantageously carried out in the presence of a base including, for instance, organic amines such as pyridine, triethylamine and N,N-diisopropylethylamine, dimethylaniline, diethylaniline, 4-dimethylaminopyridine, and others.

10

[Method F]



15 The compound of the formula (I) (wherein n, R<sup>1</sup>, R<sup>2</sup>, R<sup>3</sup> and R<sup>4</sup> are the same as defined above) can be prepared by the following procedures in three steps;

In the Step F-1, the compound of the formula (VII) (wherein n, R<sup>1</sup>, R<sup>2</sup>, R<sup>3</sup> and R<sup>4</sup> are the same as defined above) can be prepared by reacting the compound of the formula (VI) (wherein R<sup>1</sup> is the same as defined above) with the compound of the

formula (V) (wherein n, R<sup>2</sup>, R<sup>3</sup> and R<sup>4</sup> are the same as defined above) in a similar manner described in Method B for the preparation of the compound of the formula (I).

- 5      In the Step F-2, the compound of the formula (VIII) (wherein n, R<sup>1</sup>, R<sup>2</sup>, R<sup>3</sup>, and R<sup>4</sup> are the same as defined above) can be prepared by reacting the compound of the formula (VII) (wherein n, R<sup>1</sup>, R<sup>2</sup>, R<sup>3</sup>, and R<sup>4</sup> are the same as defined above) with an acid such as hydrochloric acid.
- 10     The reaction may be carried out in a solvent including, for instance, halogenated hydrocarbons such as dichloromethane, chloroform and 1,2-dichloroethane; ethers such as diethyl ether, isopropyl ether, dioxane and tetrahydrofuran (THF) and 1,2-dimethoxyethane; alcohols such as methanol, ethanol; water and others. Optionally, two or more of the solvents selected from the listed above can be mixed and used.
- 15     The reaction temperature can be optionally set depending on the compounds to be reacted. The reaction temperature is usually, but not limited to, about 20°C to 100°C. The reaction may be conducted for, usually, 30 minutes to 10 hours and preferably 1 to 24 hours.
- 20     In the Step F-3, the compound of the formula (I) (wherein n, R<sup>1</sup>, R<sup>2</sup>, R<sup>3</sup> and R<sup>4</sup> are the same as defined above) can be prepared by reacting the compound of the formula (VIII) (wherein n, R<sup>1</sup>, R<sup>2</sup>, R<sup>3</sup> and R<sup>4</sup> are the same as defined above) with reducing agent such as sodium borohydride or lithium aluminum hydride.
- 25     The reaction may be carried out in a solvent including, for instance, ethers such as diethyl ether, isopropyl ether, dioxane and tetrahydrofuran (THF) and 1,2-dimethoxyethane; alcohols such as methanol, ethanol, isopropanol, and others. Optionally, two or more of the solvents selected from the listed above can be mixed and used.
- 30

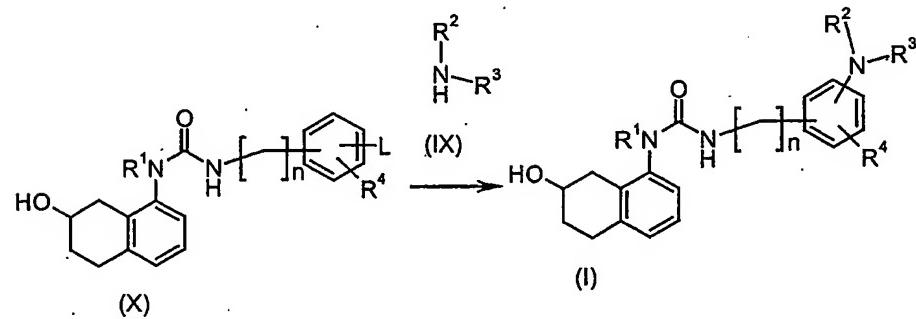
- 22 -

The reaction temperature can be optionally set depending on the compounds to be reacted. The reaction temperature is usually, but not limited to, about 20°C to 50°C. The reaction may be conducted for, usually, 30 minutes to 10 hours and preferably 1 to 24 hours.

5

The compound (VI) is commercially available or can be prepared by the use of known techniques.

### [Method G]



10

The compound of the formula (I) (wherein n, R<sup>1</sup>, R<sup>2</sup>, R<sup>3</sup> and R<sup>4</sup> are the same as defined above) can be obtained by the reaction of the compound of the formula (X) (wherein n, R<sup>1</sup>, R<sup>2</sup>, R<sup>3</sup>, R<sup>4</sup> and L are the same as defined above) with the compound of the formula (IX) (wherein R<sup>2</sup> and R<sup>3</sup> are the same as defined above).

The reaction may be carried out in a solvent including, for instance, ethers such as diethyl ether, isopropyl ether, dioxane and tetrahydrofuran (THF) and 1,2-dimethoxyethane; aromatic hydrocarbons such as benzene, toluene and xylene; amides such as N, N-dimethylformamide (DMF), N, N-dimethylacetamide and N-methyl-pyrrolidone; sulfoxides such as dimethylsulfoxide (DMSO); alcohols such as methanol, ethanol, 1-propanol, isopropanol and tert-butanol; water and others. Optionally, two or more of the solvents selected from the listed above can be mixed and used.

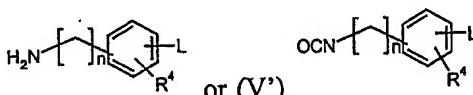
25

- 23 -

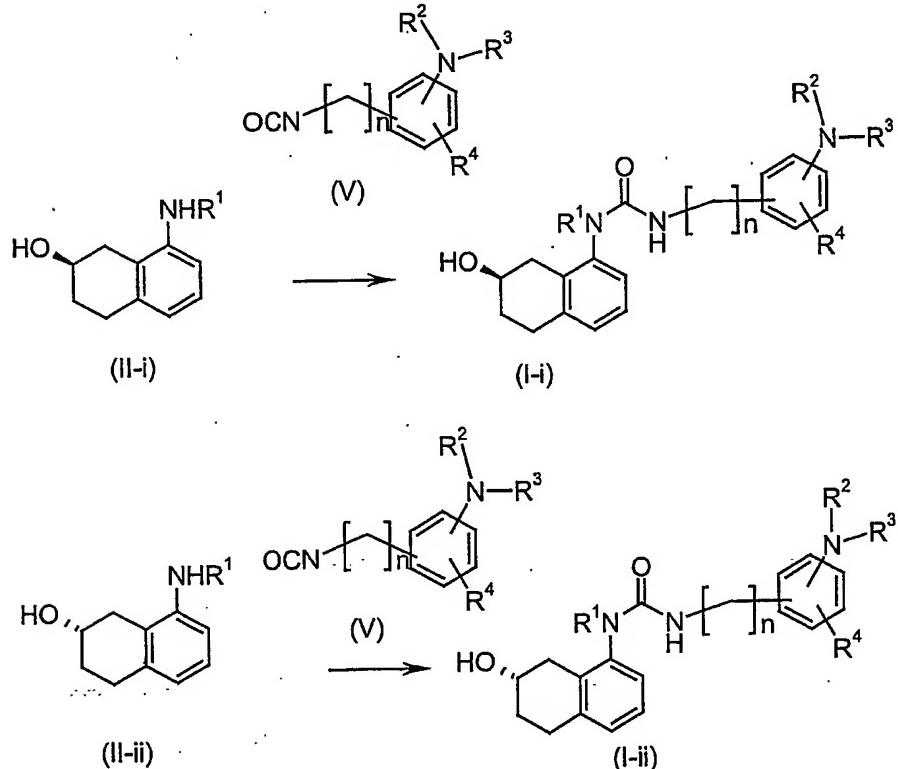
The reaction can be advantageously carried out in the presence of an catalyst such as palladium catalysts and others.

The reaction temperature can be optionally set depending on the compounds to be reacted. The reaction temperature is usually, but not limited to, about 20°C to 120°C. 5 The reaction may be conducted for, usually, 30 minutes to 60 hours and preferably 1 to 48 hours.

10 The compound (X) can be prepared in a similar manner as described in Method [A], [B], [C], [D], [E], or [F] for the preparation of the compound of the formula (I)

using a compound (IV') or (V')  (wherein n, L and R<sup>4</sup> are the same as defined above) instead of the compound (IV) or (V).

[Method H]



5       The stereoisomeric form of the compound (I), R form (I-i) (wherein n, R<sup>1</sup>, R<sup>2</sup>, R<sup>3</sup>, and R<sup>4</sup> are the same as defined above) can be prepared by the reaction of the compound of the formula (II-i) (wherein R<sup>1</sup> is the same as defined above) with the compound of the formula (V) (wherein n, R<sup>2</sup>, R<sup>3</sup>, and R<sup>4</sup> are the same as defined above) in a similar manner described in Method B for the preparation of the compound of the formula (I).

10      The stereoisomeric form of the compound (I), S form (I-ii) (wherein n, R<sup>1</sup>, R<sup>2</sup>, R<sup>3</sup>, and R<sup>4</sup> are the same as defined above) can be prepared by the reaction of the compound of (II-ii) (wherein R<sup>1</sup> is the same as defined above) with the compound of the formula (V) (wherein n, R<sup>1</sup>, R<sup>2</sup>, R<sup>3</sup>, and R<sup>4</sup> are the same as defined above) in a similar manner described in Method B for the preparation of the compound of the formula (I).

15      The compound (II-i) or (II-ii) can be prepared by the use of known techniques.

20      When the compound shown by the formula (I) or a salt thereof has an asymmetric carbon in the structure, their optically active compounds and racemic mixtures are also included in the scope of the present invention.

25      Typical salts of the compound shown by the formula (I) include salts prepared by reaction of the compounds of the present invention with a mineral or organic acid, or an organic or inorganic base. Such salts are known as acid addition and base addition salts, respectively.

30      Acids to form acid addition salts include inorganic acids such as, without limitation, sulfuric acid, phosphoric acid, hydrochloric acid, hydrobromic acid, hydriodic acid and the like, and organic acids, such as, without limitation, p-toluenesulfonic acid, methanesulfonic acid, oxalic acid, p-bromophenylsulfonic acid, carbonic acid, succinic acid, citric acid, benzoic acid, acetic acid, and the like.

- Base addition salts include those derived from inorganic bases, such as, without limitation, ammonium hydroxide, alkaline metal hydroxide, alkaline earth metal hydroxides, carbonates, bicarbonates, and the like, and organic bases, such as,  
5 without limitation, ethanolamine, triethylamine, tris(hydroxymethyl)aminomethane, and the like. Examples of inorganic bases include sodium hydroxide, potassium hydroxide, potassium carbonate, sodium carbonate, sodium bicarbonate, potassium bicarbonate, calcium hydroxide, calcium carbonate, and the like.
- 10 The compound of the present invention or a salt thereof, depending on its substituents, may be modified to form lower alkylesters or known other esters; and/or hydrates or other solvates. Those esters, hydrates, and solvates are included in the scope of the present invention.
- 15 The compound of the present invention may be administered in oral forms, such as, without limitation normal and enteric coated tablets, capsules, pills, powders, granules, elixirs, tinctures, solution, suspensions, syrups, solid and liquid aerosols and emulsions. They may also be administered in parenteral forms, such as, without limitation, intravenous, intraperitoneal, subcutaneous, intramuscular, and the like  
20 forms, well-known to those of ordinary skill in the pharmaceutical arts. The compounds of the present invention can be administered in intranasal form via topical use of suitable intranasal vehicles, or via transdermal routes, using transdermal delivery systems well-known to those of ordinary skilled in the art.
- 25 The dosage regimen with the use of the compounds of the present invention is selected by one of ordinary skill in the arts, in view of a variety of factors, including, without limitation, age, weight, sex, and medical condition of the recipient, the severity of the condition to be treated, the route of administration, the level of metabolic and excretory function of the recipient, the dosage form employed, the  
30 particular compound and salt thereof employed.

The compounds of the present invention are preferably formulated prior to administration together with one or more pharmaceutically-acceptable excipients. Excipients are inert substances such as, without limitation carriers, diluents, flavoring agents, sweeteners, lubricants, solubilizers, suspending agents, binders, tablet disintegrating agents and encapsulating material.

Yet another embodiment of the present invention is pharmaceutical formulation comprising a compound of the invention and one or more pharmaceutically-acceptable excipients that are compatible with the other ingredients of the formulation and not deleterious to the recipient thereof. Pharmaceutical formulations of the invention are prepared by combining a therapeutically effective amount of the compounds of the invention together with one or more pharmaceutically-acceptable excipients therefore. In making the compositions of the present invention, the active ingredient may be mixed with a diluent, or enclosed within a carrier, which may be in the form of a capsule, sachet, paper, or other container. The carrier may serve as a diluent, which may be solid, semi-solid, or liquid material which acts as a vehicle, or can be in the form of tablets, pills powders, lozenges, elixirs, suspensions, emulsions, solutions, syrups, aerosols, ointments, containing, for example, up to 10% by weight of the active compound, soft and hard gelatin capsules, suppositories, sterile injectable solutions and sterile packaged powders.

For oral administration, the active ingredient may be combined with an oral, and non-toxic, pharmaceutically-acceptable carrier, such as, without limitation, lactose, starch, sucrose, glucose, sodium carbonate, mannitol, sorbitol, calcium carbonate, calcium phosphate, calcium sulfate, methyl cellulose, and the like; together with, optionally, disintegrating agents, such as, without limitation, maize, starch, methyl cellulose, agar bentonite, xanthan gum, alginic acid, and the like; and optionally, binding agents, for example, without limitation, gelatin, natural sugars, beta-lactose, corn sweeteners, natural and synthetic gums, acacia, tragacanth, sodium alginate, carboxymethylcellulose, polyethylene glycol, waxes, and the like; and, optionally, lubricating agents, for example, without limitation, magnesium stearate, sodium

stearate, stearic acid, sodium oleate, sodium benzoate, sodium acetate, sodium chloride, talc, and the like.

In powder forms, the carrier may be a finely divided solid which is in admixture with  
5 the finely divided active ingredient. The active ingredient may be mixed with a carrier having binding properties in suitable proportions and compacted in the shape and size desired to produce tablets. The powders and tablets preferably contain from about 1 to about 99 weight percent of the active ingredient which is the novel composition of the present invention. Suitable solid carriers are magnesium carboxy-  
10 methyl cellulose, low melting waxes, and cocoa butter.

Sterile liquid formulations include suspensions, emulsions, syrups and elixirs. The active ingredient can be dissolved or suspended in a pharmaceutically acceptable carriers, such as sterile water, sterile organic solvent, or a mixture of both sterile  
15 water and sterile organic solvent.

The active ingredient can also be dissolved in a suitable organic solvent, for example, aqueous propylene glycol. Other compositions can be made by dispersing the finely divided active ingredient in aqueous starch or sodium carboxymethyl cellulose  
20 solution or in a suitable oil.

The formulation may be in unit dosage form, which is a physically discrete unit containing a unit dose, suitable for administration in human or other mammals. A unit dosage form can be a capsule or tablets, or a number of capsules or tablets. A  
25 "unit dose" is a predetermined quantity of the active compound of the present invention, calculated to produce the desired therapeutic effect, in association with one or more excipients. The quantity of active ingredient in a unit dose may be varied or adjusted from about 0.1 to about 1000 milligrams or more according to the particular treatment involved.

- 28 -

Typical oral dosages of the present invention, when used for the indicated effects, will range from about 0.01mg /kg/day to about 100 mg/kg/day, preferably from 0.1 mg/kg/day to 30 mg/kg/day, and most preferably from about 0.5 mg/kg/day to about 10 mg/kg/day. In the case of parenteral administration, it has generally proven  
5 advantageous to administer quantities of about 0.001 to 100mg /kg/day, preferably from 0.01 mg/kg/day to 1 mg/kg/day. The compounds of the present invention may be administered in a single daily dose, or the total daily dose may be administered in divided doses, two, three, or more times per day. Where delivery is via transdermal forms, of course, administration is continuous.

EXAMPLES

The present invention will be described as a form of examples, but they should by no means be construed as defining the metes and bounds of the present invention.

5

In the examples below, all quantitative data, if not stated otherwise, relate to percentages by weight.

10

Mass spectra were obtained using electrospray (ES) ionization techniques (micromass Platform LC). Melting points are uncorrected. Liquid Chromatography - Mass spectroscopy (LC-MS) data were recorded on a Micromass Platform LC with Shimadzu Phenomenex ODS column(4.6 mmφ X 30 mm) flushing a mixture of acetonitrile-water (9:1 to 1:9) at 1 ml/min of the flow rate. TLC was performed on a precoated silica gel plate (Merck silica gel 60 F-254). Silica gel (WAKO-gel C-200 (75-150 µm)) was used for all column chromatography separations. All chemicals were reagent grade and were purchased from Sigma-Aldrich, Wako pure chemical industries, Ltd., Great Britain, Tokyo kasei kogyo Co., Ltd., Nacalai tesque, Inc., Watanabe Chemical Ind. Ltd., Maybridge plc, Lancaster Synthesis Ltd., Merck KgaA, Germany, Kanto Chemical Co., Ltd.

15

<sup>1</sup>H NMR spectra were recorded using either Bruker DRX-300 (300 MHz for <sup>1</sup>H) spectrometer or Brucker 500 UltraShieled™ (500 MHz for 1H). Chemical shifts are reported in parts per million (ppm) with tetramethylsilane (TMS) as an internal standard at zero ppm. Coupling constant (J) are given in hertz and the abbreviations s, d, t, q, m, and br refer to singlet, doblet, triplet, quartet, multiplet, and broad, respectively. The mass determinations were carried out by MAT95 (Finnigan MAT).

All starting materials are commercially available or can be prepared using methods cited in the literature.

20

The effect of the present compounds was examined by the following assays and pharmacological tests.

5 [Measurement of capsaicin-induced  $\text{Ca}^{2+}$  influx in the human VR1-transfected CHO cell line] (Assay 1)

(1) Establishment of the human VR1-CHOluc9aeq cell line

10 Human vanilloid receptor (hVR1) cDNA was cloned from libraries of axotomized dorsal root ganglia (WO 00/29577). The cloned hVR1 cDNA was constructed with pcDNA3 vector and transfected into a CHOluc9aeq cell line. The cell line contains aequorin and CRE-luciferase reporter genes as read-out signals. The transfectants were cloned by limiting dilution in selection medium (DMEM/F12 medium (Gibco BRL) supplemented with 10% FCS, 15 1.4 mM Sodium pyruvate, 20 mM HEPES, 0.15% Sodium bicarbonate, 100 U/ml penicillin, 100 µg/ml streptomycin, 2 mM glutamine, non-essential amino acids and 2 mg/ml G418).  $\text{Ca}^{2+}$  influx was examined in the capsaicin-stimulated clones. A high responder clone was selected and used for further experiments in the project. The human VR1-CHOluc9aeq cells were maintained in the selection medium and passaged every 3-4 days at  $1-2.5 \times 10^5$  20 cells/flask ( $75 \text{ mm}^2$ ).

(2) Measurement of  $\text{Ca}^{2+}$  influx using FDSS-3000

25 Human VR1-CHOluc9aeq cells were suspended in a culture medium which is the same as the selection medium except for G418 and seeded at a density of 1,000 cells per well into 384-well plates (black walled clear-base / Nalge Nunc International). Following the culture for 48 hrs the medium was changed to 2 µM Fluo-3 AM (Molecular Probes) and 0.02% Puronic F-127 in 30 assay buffer (Hank's balanced salt solution (HBSS), 17 mM HEPES (pH7.4), 1 mM Probenecid, 0.1% BSA) and the cells were incubated for 60 min at

25°C. After washing twice with assay buffer the cells were incubated with a test compound or vehicle for 20 min at 25°C. Mobilization of cytoplasmic Ca<sup>2+</sup> was measured by FDSS-3000 ( $\lambda_{ex}$ =488nm,  $\lambda_{em}$ =540nm / Hamamatsu Photonics) for 60 sec after the stimulation with 10 nM capsaicin. Integral R was calculated and compared with controls.

5

[Measurement of the capsaicin-induced Ca<sup>2+</sup> influx in primary cultured rat dorsal root ganglia neurons] (Assay 2)

10 (1) Preparation of rat dorsal root ganglia neurons

New born Wister rats (5-11 days) were sacrificed and dorsal root ganglia (DRG) was removed. DRG was incubated with 0.1% trypsin (Gibco BRL) in PBS(-) (Gibco BRL) for 30 min at 37°C, then a half volume of fetal calf serum (FCS) was added and the cells were spun down. The DRG neuron cells were resuspended in Ham F12/5% FCS/5% horse serum (Gibco BRL) and dispersed by repeated pipetting and passing through 70 µm mesh (Falcon). The culture plate was incubated for 3 hours at 37°C to remove contaminating Schwann cells. Non-adherent cells were recovered and further cultured in laminin-coated 384 well plates (Nunc) at 1x10<sup>4</sup> cells/50 µl/well for 2 days in the presence of 50 ng/ml recombinant rat NGF (Sigma) and 50 µM 5-fluorodeoxyuridine (Sigma).

15

20

25

(2) Ca<sup>2+</sup> mobilization assay

30

DRG neuron cells were washed twice with HBSS supplemented with 17 mM HEPES (pH 7.4) and 0.1% BSA. After incubating with 2 µM fluo-3AM (Molecular Probe), 0.02% PF127 (Gibco BRL) and 1 mM probenecid (Sigma) for 40 min at 37°C, cells were washed 3 times. The cells were incubated with VR1 antagonists or vehicle (dimethylsulphoxide) and then with 1 µM capsaicin in FDSS-6000 ( $\lambda_{ex}$ =480nm,  $\lambda_{em}$ =520nm / Hamamatsu

Photonics). The fluorescence changes at 480nm were monitored for 2.5 min. Integral R was calculated and compared with controls.

[Organ bath assay to measure the capsaicin-induced bladder contraction] (Assay 3)

5

Male Wistar rats (10 week old) were anesthetized with ether and sacrificed by dislocating the necks. The whole urinary bladder was excised and placed in oxygenated Modified Krebs-Henseleit solution (pH 7.4) of the following composition (112mM NaCl, 5.9mM KCl, 1.2mM MgCl<sub>2</sub>, 1.2mM NaH<sub>2</sub>PO<sub>4</sub>, 2mM CaCl<sub>2</sub>, 2.5mM NaHCO<sub>3</sub>, 12mM glucose). Contractile responses of the urinary bladder were studied as described previously [Maggi CA et al: Br.J.Pharmacol. 108: 801-805, 1993]. Isometric tension was recorded under a load of 1 g using longitudinal strips of rat detrusor muscle. Bladder strips were equilibrated for 60 min before each stimulation. Contractile response to 80 mM KCl was determined at 15 min intervals until reproducible responses were obtained. The response to KCl was used as an internal standard to evaluate the maximal response to capsaicin. The effects of the compounds were investigated by incubating the strips with compounds for 30 min prior to the stimulation with 1 µM capsaicin (vehicle: 80% saline, 10% EtOH, and 10% Tween 80). One of the preparations made from the same animal was served as a control while the others were used for evaluating compounds. Ratio of each capsaicin-induced contraction to the internal standard (i.e. KCl-induced contraction) was calculated and the effects of the test compounds on the capsaicin-induced contraction were evaluated.

10

15

20

25

[Measurement of Ca<sup>2+</sup> influx in the human P2X1-transfected CHO cell line]

(1) Preparation of the human P2X1-transfected CHOluc9aeq cell line

30

Human P2X1-transfected CHOluc9aeq cell line was established and maintained in Dulbecco's modified Eagle's medium (DMEM/F12)

- 33 -

supplemented with 7.5% FCS, 20 mM HEPES-KOH (pH 7.4), 1.4 mM sodium pyruvate, 100 U/ml penicillin, 100 µg/ml streptomycin, 2 mM glutamine (Gibco BRL) and 0.5 Units/ml apyrase (grade I, Sigma). The suspended cells were seeded in each well of 384-well optical bottom black plates (Nalge Nunc International) at  $3 \times 10^3 / 50 \mu\text{l} / \text{well}$ . The cells were cultured for following 48 hrs to adhere to the plates.

(2) Measurement of the intracellular  $\text{Ca}^{2+}$  levels

P2X1 receptor agonist-mediated increases in cytosolic  $\text{Ca}^{2+}$  levels were measured using a fluorescent  $\text{Ca}^{2+}$  chelating dye, Fluo-3 AM (Molecular Probes). The plate-attached cells were washed twice with washing buffer (HBSS, 17 mM HEPES-KOH (pH 7.4), 0.1% BSA and 0.5 units/ml apyrase), and incubated in 40 µl of loading buffer (1 µM Fluo-3 AM, 1 mM probenecid, 1 µM cyclosporin A, 0.01% pluronic (Molecular Probes) in washing buffer) for 1 hour in a dark place. The plates were washed twice with 40 µl washing buffer and 35 µl of washing buffer were added in each well with 5 µl of test compounds or 2',3'-o-(2,4,6-trinitrophenyl) adenosine 5'-triphosphate (Molecular Probes) as a reference. After further incubation for 10 minutes in dark 200 nM α, β-methylene ATP agonist was added to initiate the  $\text{Ca}^{2+}$  mobilization. Fluorescence intensity was measured by FDSS-6000 ( $\lambda_{\text{ex}}=410\text{nm}$ ,  $\lambda_{\text{em}}=510\text{nm}$  / Hamamatsu Photonics) at 250 msec intervals. Integral ratios were calculated from the data and compared with that of a control.

25

[Measurement of capsaicin-induced bladder contraction in anesthetized rats]  
(Assay 4)

(1) Animals

5

Female Sprague-Dawley rats (200~250 g / Charles River Japan) were used.

(2) Catheter implantation

10 Rats were anesthetized by intraperitoneal administration of urethane (Sigma) at 1.2 g/kg. The abdomen was opened through a midline incision, and a polyethylene catheter (BECTON DICKINSON, PE50) was implanted into the bladder through the dome. In parallel, the inguinal region was incised, and a polyethylene catheter (Hibiki, size 5) filled with 2 IU / ml of heparin (Novo Heparin, Aventis Pharma) in saline (Otsuka) was inserted into a common iliac artery.

15

(3) Cystometric investigation

20

The bladder catheter was connected via T-tube to a pressure transducer (Viggo-Spectramed Pte Ltd, DT-XXAD) and a microinjection pump (TERUMO). Saline was infused at room temperature into the bladder at a rate of 2.4 ml/hr. Intravesical pressure was recorded continuously on a chart pen recorder (Yokogawa). At least three reproducible micturition cycles, corresponding to a 20-minute period, were recorded before a test compound administration and used as baseline values.

25

(4) Administration of test compounds and stimulation of bladder with capsaicin

30

The saline infusion was stopped before administrating compounds. A testing compound dissolved in the mixture of ethanol, Tween 80 (ICN Biomedicals

- 35 -

Inc.) and saline (1 : 1 : 8, v/v/v) was administered intraarterially at 10 mg/kg. 2min after the administration of the compound 10 µg of capsaicin (Nacalai Tesque) dissolved in ethanol was administered intraarterially.

5        (5) Analysis of cystometry parameters

Relative increases in the capsaicin-induced intravesical pressure were analyzed from the cystometry data. The capsaicin-induced bladder pressures were compared with the maximum bladder pressure during micturition without the capsaicin stimulation. The testing compounds-mediated inhibition of the increased bladder pressures was evaluated using Student's t-test. A probability level less than 5% was accepted as significant difference.

[Measurement of over active bladder in anesthetized cystitis rats] (Assay 5)

15

(1) Animals

Female Sprague-Dawley rats (180~250 g / Charles River Japan) were used. Cyclophosphamide (CYP) dissolved in saline was administered intra-peritoneally at 150 mg/kg 48 hours before experiment.

20        (2) Catheter implantation

25        Rats were anesthetized by intraperitoneal administration of urethane (Sigma) at 1.25 g/kg. The abdomen was opened through a midline incision, and a polyethylene catheter (BECTON DICKINSON, PE50) was implanted into the bladder through the dome. In parallel, the inguinal region was incised, and a polyethylene catheter (BECTON DICKINSON, PE50) filled with saline (Otsuka) was inserted into a femoral vein. After the bladder was emptied, the rats were left for 1 hour for recovery from the operation.

30

## (3) Cystometric investigation

The bladder catheter was connected via T-tube to a pressure transducer (Viggo-Spectramed Pte Ltd, DT-XXAD) and a microinjection pump (TERUMO). Saline was infused at room temperature into the bladder at a rate of 3.6 ml/hr for 20 min. Intravesical pressure was recorded continuously on a chart pen recorder (Yokogawa). At least three reproducible micturition cycles, corresponding to a 20-minute period, were recorded before a test compound administration.

10

## (4) Administration of test compounds

A testing compound dissolved in the mixture of ethanol, Tween 80 (ICN Biomedicals Inc.) and saline (1 : 1 : 8, v/v/v) was administered intravenously at 0.05 mg/kg, 0.5 mg/kg or 5 mg/kg. 3min after the administration of the compound, saline (Nacalai Tesque) was infused at room temperature into the bladder at a rate of 3.6 ml/hr.

15

## (5) Analysis of cystometry parameters

20

The cystometry parameters were analyzed as described previously [ Lecci A et al: Eur. J. Pharmacol. 259: 129-135, 1994]. The micturition frequency calculated from micturition interval and the bladder capacity calculated from a volume of infused saline until the first micturition were analyzed from the cystometry data. The testing compounds-mediated inhibition of the frequency and the testing compounds-mediated increase of bladder capacity were evaluated using unpaired Student's t-test. A probability levels less than 5% was accepted as significant difference. Data were analyzed as the mean  $\pm$  SEM from 4 – 7 rats.

25  
30

[Measurement of Acute Pain]

Acute pain is measured on a hot plate mainly in rats. Two variants of hot plate testing are used: In the classical variant animals are put on a hot surface (52 to 56 °C) and the latency time is measured until the animals show nociceptive behavior, such as stepping or foot licking. The other variant is an increasing temperature hot plate where the experimental animals are put on a surface of neutral temperature. Subsequently this surface is slowly but constantly heated until the animals begin to lick a hind paw. The temperature which is reached when hind paw licking begins is a measure for pain threshold.

Compounds are tested against a vehicle treated control group. Substance application is performed at different time points via different application routes (i.v., i.p., p.o., i.t., i.c.v., s.c., intradermal, transdermal) prior to pain testing.

[Measurement of Persistent Pain]

Persistent pain is measured with the formalin or capsaicin test, mainly in rats. A solution of 1 to 5% formalin or 10 to 100 µg capsaicin is injected into one hind paw of the experimental animal. After formalin or capsaicin application the animals show nociceptive reactions like flinching, licking and biting of the affected paw. The number of nociceptive reactions within a time frame of up to 90 minutes is a measure for intensity of pain.

Compounds are tested against a vehicle treated control group. Substance application is performed at different time points via different application routes (i.v., i.p., p.o., i.t., i.c.v., s.c., intradermal, transdermal) prior to formalin or capsaicin administration.

## [Measurement of Neuropathic Pain]

Neuropathic pain is induced by different variants of unilateral sciatic nerve injury mainly in rats. The operation is performed under anesthesia. The first 5 variant of sciatic nerve injury is produced by placing loosely constrictive ligatures around the common sciatic nerve (Bennett and Xie, Pain 33 (1988): 87-107). The second variant is the tight ligation of about the half of the diameter of the common sciatic nerve (Seltzer et al., Pain 43 (1990): 205-218). In the next variant, a group of models is used in which tight ligations or 10 transections are made of either the L5 and L6 spinal nerves, or the L5 spinal nerve only (KIM SH; CHUNG JM, AN EXPERIMENTAL-MODEL FOR PERIPHERAL NEUROPATHY PRODUCED BY SEGMENTAL SPINAL NERVE LIGATION IN THE RA, PAIN 50 (3) (1992): 355-363). The fourth variant involves an axotomy of two of the three terminal branches of the 15 sciatic nerve (tibial and common peroneal nerves) leaving the remaining sural nerve intact whereas the last variant comprises the axotomy of only the tibial branch leaving the sural and common nerves uninjured. Control animals are treated with a sham operation.

20 Postoperatively, the nerve injured animals develop a chronic mechanical allodynia, cold allodynica, as well as a thermal hyperalgesia. Mechanical allodynia is measured by means of a pressure transducer (electronic von Frey Anesthesiometer, IITC Inc.-Life Science Instruments, Woodland Hills, SA, USA; Electronic von Frey System, Somedic Sales AB, Hörby, Sweden). Thermal hyperalgesia is measured by means of a radiant heat source (Plantar Test, Ugo Basile, Comerio, Italy), or by means of a cold plate of 5 to 10 °C where the nocifensive reactions of the affected hind paw are counted as a measure of pain intensity. A further test for cold induced pain is the counting 25 of nocifensive reactions, or duration of nocifensive responses after plantar administration of acetone to the affected hind limb. Chronic pain in general is assessed by registering the circadian rhythms in activity (Surjo and Arndt, 30

Universität zu Köln, Cologne, Germany), and by scoring differences in gait (foot print patterns; FOOTPRINTS program, Klapdor et al., 1997. A low cost method to analyse footprint patterns. J. Neurosci. Methods 75, 49-54).

5 Compounds are tested against sham operated and vehicle treated control groups. Substance application is performed at different time points via different application routes (i.v., i.p., p.o., i.t., i.c.v., s.c., intradermal, transdermal) prior to pain testing.

10 [Measurement of Inflammatory Pain]

Inflammatory pain is induced mainly in rats by injection of 0.75 mg carrageenan or complete Freund's adjuvant into one hind paw. The animals develop an edema with mechanical allodynia as well as thermal hyperalgesia.  
15 Mechanical allodynia is measured by means of a pressure transducer (electronic von Frey Anesthesiometer, IITC Inc.-Life Science Instruments, Woodland Hills, CA, USA). Thermal hyperalgesia is measured by means of a radiant heat source (Plantar Test, Ugo Basile, Comerio, Italy, Paw thermal stimulator, G. Ozaki, University of California, USA). For edema measurement two methods are being used. In the first method, the animals are sacrificed and the affected hindpaws sectioned and weighed. The second method comprises differences in paw volume by measuring water displacement in a plethysmometer (Ugo Basile, Comerio, Italy).

20

25 Compounds are tested against uninflamed as well as vehicle treated control groups. Substance application is performed at different time points via different application routes (i.v., i.p., p.o., i.t., i.c.v., s.c., intradermal, transdermal) prior to pain testing.

- 40 -

[Measurement of Diabetic Neuropathic Pain]

Rats treated with a single intraperitoneal injection of 50 to 80 mg/kg streptozotocin develop a profound hyperglycemia and mechanical allodynia  
5 within 1 to 3 weeks. Mechanical allodynia is measured by means of a pressure transducer (electronic von Frey Anesthesiometer, IITC Inc.-Life Science Instruments, Woodland Hills, CA, USA).

10 Compounds are tested against diabetic and non-diabetic vehicle treated control groups. Substance application is performed at different time points via different application routes (i.v., i.p., p.o., i.t., i.c.v., s.c., intradermal, transdermal) prior to pain testing.

15 Results of IC<sub>50</sub> of capsaicin-induced Ca<sup>2+</sup> influx in the human VR1-transfected CHO cell line are shown in Examples and tables of the Examples below. The data corresponds to the compounds as yielded by solid phase synthesis and thus to levels of purity of about 40 to 90%. For practical reasons, the compounds are grouped in four classes of activity as follows:

20 IC<sub>50</sub> = A (< or =) 0.1 μM < B (< or =) 0.5 μM < C (< or =) 1 μM < D

The compounds of the present invention also show excellent selectivity, and strong activity in other assays 2-5 described above.

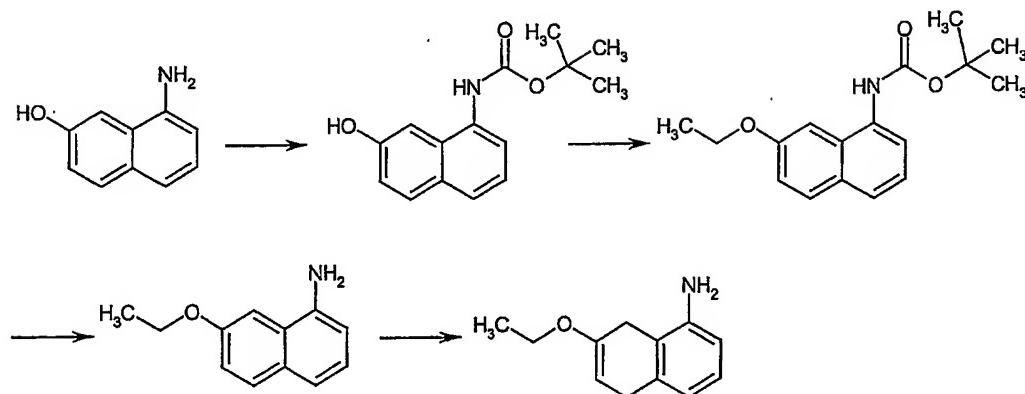
25 Z used in Melting point in the following section indicates decomposition.

### Preparation of compounds

#### [Starting compound A]

##### (7-Ethoxy-5,8-dihydronaphthalen-1-yl)amine

5



To a stirred solution of 8-amino-2-naphthol (50.0 g, 314 mmol) in tetrahydrofuran (1000 mL) was added di-*t*-butyldicarbonate (68.6 g, 314 mmol). The mixture was 10 stirred at 70°C for 18 hours. After the mixture was cooled to room temperature, solvent was removed under reduced pressure. To the residue was added ethylacetate, and washed with saturated aqueous solution of sodium carbonate and then with water. The extracted organic layer was dried over Na<sub>2</sub>SO<sub>4</sub>, filtered, and concentrated under reduced pressure. To the obtained residue was added diisopropyl ether, and 15 the precipitate was filtered and dried to afford tert-butyl(7-hydroxy-1-naphthyl)-carbamate (64.2 g, 79 % yield).

Next, to a mixture of tert-butyl (7-hydroxy-1-naphthyl)carbamate (64.0 g, 247 mmol) and cesium carbonate (161 g, 493 mmol) in 300 mL anhydrous DMF was added 20 iodoethane (42.3 g, 272 mmol) at room temperature. The mixture was stirred at 60°C for 2 hours. Water was added to the mixture, and the product was extracted with ethylacetate. The organic layer was washed with water and brine, dried over Na<sub>2</sub>SO<sub>4</sub>, filtered, and concentrated under reduced pressure. To the obtained residue was added

-42-

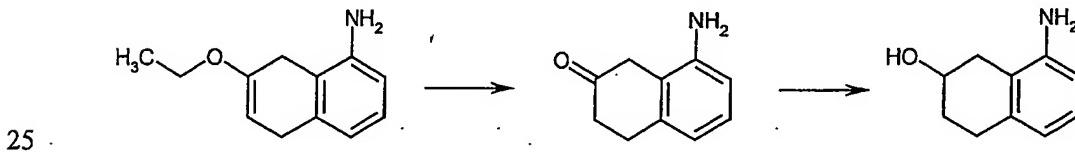
diiisopropyl ether and the precipitate was collected and dried to afford tert-butyl (7-ethoxy-1-naphthyl)carbamate (47.9 g, 67.5 % yield).

Next, to a solution of tert-butyl (7-ethoxy-1-naphthyl)carbamate (47.9 g, 167 mmol) in 100 mL anhydrous 1,4-dioxane was added 4N HCl in 1,4-dioxane (100 mL) at 5 0°C. The mixture was stirred at room temperature for 2 hours. Diisopropyl ether was added to the reaction mixture and the precipitate was filtered. To the obtained solid was added saturated sodium bicarbonate and the product was extracted with ethylacetate. The organic layer was dried over Na<sub>2</sub>SO<sub>4</sub>, filtered, and concentrated 10 under reduced pressure to afford (7-ethoxy-1-naphthyl)amine (27.0 g, 86.3 % yield).

Next, to a flask containing a mixture of (7-ethoxy-1-naphthyl)amine (1.80 g, 9.61 mmol) and t-buthanol (2.13 g, 28.8 mmol) in tetrahydrofuran (20 mL) was 15 collected liquid ammonia (300 mL) at -78°C. To the mixture was added lithium (0.200 g, 28.8 mmol) over 30 minutes and stirred at -78°C for 1 hour. Methanol and water was added, and the mixture was stirred at room temperature for 16 hours to allow ammonia to evaporate. To the obtained residue was added ethylacetate. The organic layer was washed with water, dried over Na<sub>2</sub>SO<sub>4</sub>, filtered, and concentrated 20 under reduced pressure to afford (7-ethoxy-5,8-dihydronaphthalen-1-yl)amine (1.37 g, 76 % yield).

[Starting compound B]

**8-Amino-1,2,3,4-tetrahydro-naphthalen-2-ol**



To a stirred solution of (7-ethoxy-5,8-dihydronaphthalen-1-yl)amine (1.07 g, 5.65 mmol) in tetrahydrofuran (30 mL) was added solution of aqueous 2N HCl (10 mL), and stiired at 40°C for 1 hour. The mixture was neutralized with addition of

sodium bicarbonate, and the product was extracted with ethylacetate. The organic layer was washed with water, dried over  $\text{Na}_2\text{SO}_4$ , filtered, and concentrated under reduced pressure to afford 8-amino-3,4-dihydronaphthalen-2(1H)-one (0.71 g, 78 % yield).

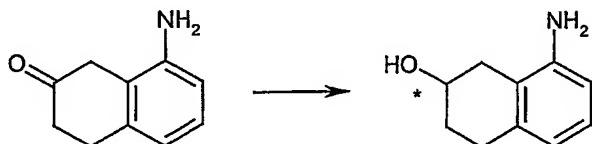
5

Next, to 8-amino-3,4-dihydronaphthalen-2(1H)-one (0.050 g, 0.318 mmol) in methanol (10 mL) was added sodium borohydride (0.030 g, 0.175 mmol) at 0°C, and the mixture was stirred for 1 hour. The mixture was poured into water, and the product was extracted with ethylacetate. The organic layer was dried over  $\text{Na}_2\text{SO}_4$ , 10 filtered, and concentrated under reduced pressure to afford 8-amino-1,2,3,4-tetrahydronaphthalen-2-ol (0.037 g, 71 % yield).

[Starting compound C]

**8-Amino-1,2,3,4-tetrahydro-naphthalen-2-ol chiral enantiomer**

15

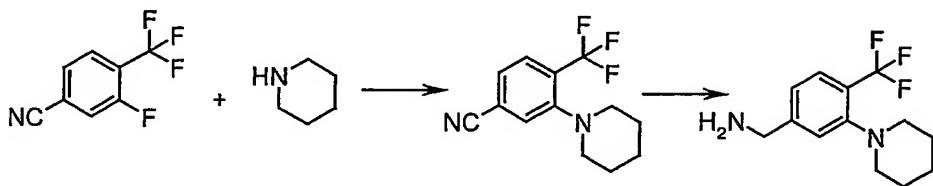


To a stirred solution of benzene ruthenium(II) chloride dimer (3.10 mg, 0.006 mmol) and (1S, 2R)-(-)-cis-1-amino-2-indanol (3.7 mg, 0.025 mmol) in degassed isopropanol was heated at 80°C for 20 minutes under argon. The mixture was added to the solution of 8-amino-3,4-dihydronaphthalen-2(1H)-one (50 mg, 0.310 mmol) in isopropanol (3 mL) at room temperature. A solution of potassium hydroxide (3.48 mg, 0.062 mmol) in isopropanol (1 mL) was added, and the mixture was stirred at 45°C for 1 hour. The mixture was passed through silica gel and washed with ethylacetate. The filtrate was concentrated under reduced pressure to afford the 8-amino-1,2,3,4-tetrahydronaphthalen-2-ol chiral enantiomer (33.0 mg, 65 % yield). 20 25

344

## [Starting compound D]

## [3-Piperidin-1-yl-4-(trifluoromethyl)benzyl]amine

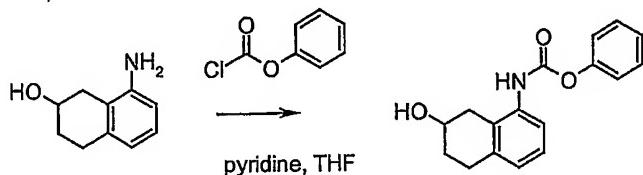


To a solution of 3-fluoro-4-(trifluoromethyl)benzonitrile (300 mg, 1.59 mmol) in DMSO (5.0 mL) was added piperidine (675 mg, 7.93 mmol), and the mixture was stirred for 43 hours at 55 °C. After the mixture was cooled to room temperature, ethylacetate was added and washed with water then brine. The organic layer was dried over MgSO<sub>4</sub>, filtered, and concentrated under reduced pressure. The obtained residue was purified by column chromatography on silica gel (hexane : ethylacetate = 10 : 1) to afford 3-piperidin-1-yl-4-(trifluoromethyl)benzonitrile (353 mg, 88 % yield).

Next, to a suspension of lithium aluminum hydride (44.8 mg, 1.18 mmol) in tetrahydrofuran (5.0 mL) was added 3-piperidin-1-yl-4-(trifluoromethyl)benzonitrile (100.0 mg, 0.39 mmol) at 0 °C. The mixture was stirred at 0 °C for 1 hour and at room temperature for 14 hours. To the mixture was added water and extracted with ethylacetate. The organic layer was dried over MgSO<sub>4</sub>, filtered, and concentrated under reduced pressure. The obtained residue was purified by column chromatography on silica gel (methanol : ethylacetate = 1 : 2) to afford [3-piperidin-1-yl-4-(trifluoromethyl)benzyl]amine (46.8 mg, 46 % yield).

## [Starting compound E]

## Phenyl (7-hydroxy-5,6,7,8-tetrahydronaphthalen-1-yl)carbamate

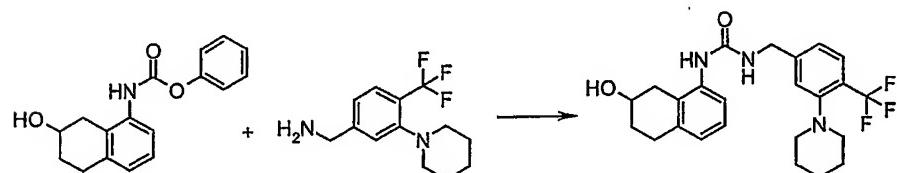


5 To a stirred solution of 8-amino-1,2,3,4-tetrahydronaphthalen-2-ol (30.0 mg, 0.18 mmol) and pyridine (21.8 mg, 0.28 mmol) in 1.0 mL THF was added phenyl chloroformate (30.2 mg, 0.19 mmol), and the mixture was stirred for 1 hour at room temperature. To the product mixture was added water and extracted with ethylacetate. The organic layer was washed with brine, dried over Na<sub>2</sub>SO<sub>4</sub>, filtered and concentrated under reduced pressure. The obtained residue was triturated with ethylacetate and hexane to afford phenyl (7-hydroxy-5,6,7,8-tetrahydronaphthalen-1-yl)carbamate (25.2 mg, 48 % yield).

10

## Example 1-1

15 N-(7-hydroxy-5,6,7,8-tetrahydronaphthalen-1-yl)-N'-[3-piperidin-1-yl-4-(trifluoromethyl)benzyl]urea



20 To a solution of (7-hydroxy-5,6,7,8-tetrahydronaphthalen-1-yl)carbamate (41.1 mg, 0.15 mmol) in DMSO (1.0 mL) was added [3-piperidin-1-yl-4-(trifluoromethyl)benzyl]amine (45.0 mg, 0.17 mmol) at room temperature. The mixture was stirred for 1 hour and extracted with ethylacetate. The organic layer was washed with water then brine, dried over MgSO<sub>4</sub>, filtered, and concentrated under reduced pressure.

2246

The resulting solid was washed with diethyl ether to obtain N-(7-hydroxy-5,6,7,8-tetrahydronaphthalen-1-yl)-N-[3-piperidin-1-yl-4-(trifluoromethyl)benzyl]urea (44.6 mg, 69 % yield).

5       $^1\text{H}$  NMR (300 MHz, aceton):  $\delta$  1.56 - 1.70 (7H, m), 1.96 (1H, m), 2.49 (1H, dd), 2.75 (1H, m), 2.84 - 2.96 (6H, m), 4.05 (1H, m), 4.46 (2H, d), 6.67 (1H, brt), 6.79 (1H, d), 7.03 (1H, t), 7.26 (1H, d), 7.33 (1H, s), 7.48 (1H, s), 7.59 (1H, d), 7.67 (1H, d).

mp 162.9 °C;

Molecular weight : 447.50

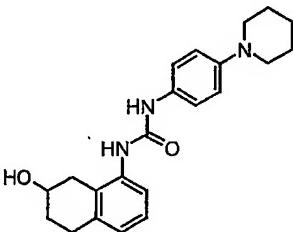
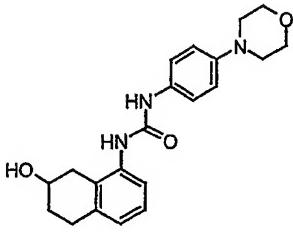
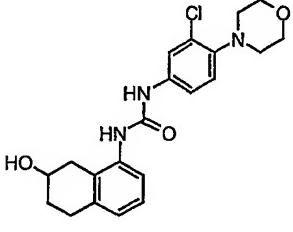
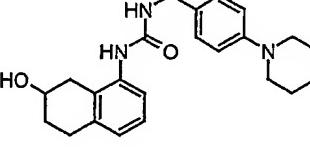
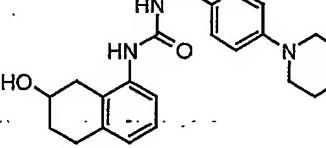
MS (M+H): 448

Activity Class : A

10     In the similar manner as described in Example 1-1, compounds in Example 1-2 to 1-28 as shown in Table 1 were synthesized.

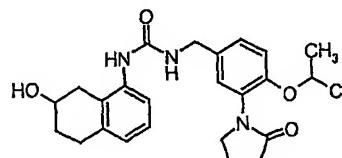
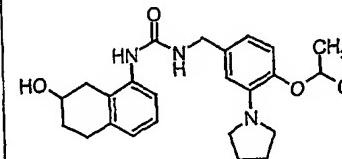
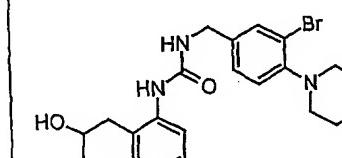
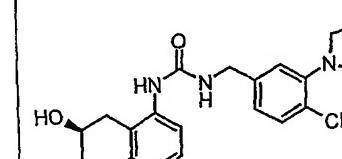
17-47-

**Table 1**

Ex-No.	STRUCTURE	MW	MS (M+H)	mp (°C)	Activity Class
1-2		365.48	366	>145Z	A
1-3		367.45	368	>200Z	C
1-4		401.90	402	>113Z	A
1-5		379.51	380	147.9	A
1-6		381.48	382	239.3-243.2	B

-48-

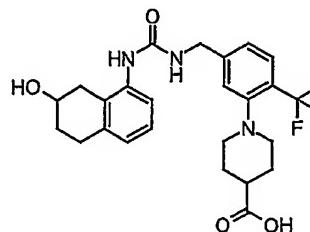
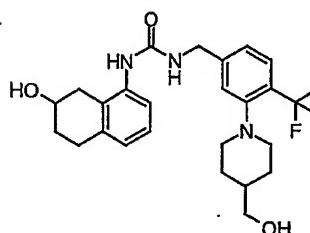
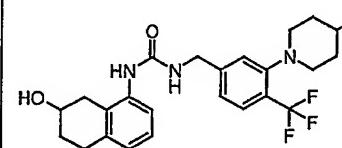
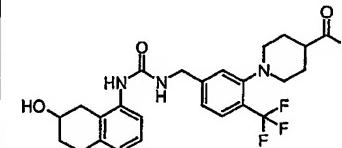
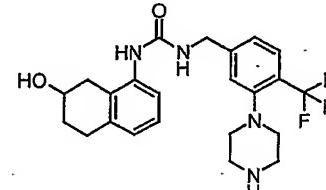
Ex-No.	STRUCTURE	MW	MS (M+H)	mp (°C)	Activity Class
1-7		365.48	366	194.7-196.7	A
1-8		433.48	434	180.5	A
1-9		433.48	434	170.2	A
1-10		461.53	462	144.8	A
1-11		461.53	462	92	A

Ex-No.	STRUCTURE	MW	MS (M+H)	mp (°C)	Activity Class
1-12		450.51	451	90	A
1-13		437.54	438	70	C
1-14		423.56	424	119	A
1-15		458.40	459	150-152	A
1-16		433.48	434	196.6	A

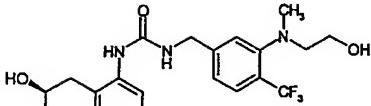
-50-

Ex-No.	STRUCTURE	MW	MS (M+H)	mp (°C)	Activity Class
1-17		433.48	434	160.6	A
1-18		470.62	471	112-114	B
1-19		447.50	448	153.4	A
1-20		519.57	520	63	A

-51-

Ex-No.	STRUCTURE	MW	MS (M+H)	mp (°C)	Activity Class
1-21		491.51	492	163	C
1-22		477.53	478	153	A
1-23		463.50	464	81	A
1-24		490.53	491	87	C
1-25		448.49	449	125	D

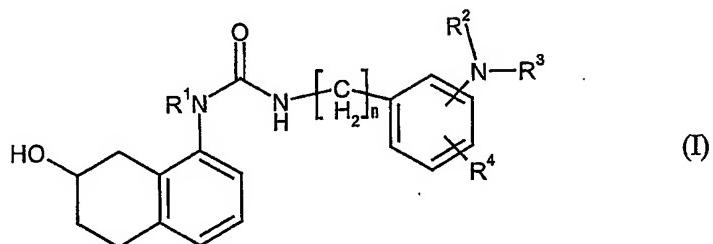
-52-

Ex-No.	STRUCTURE	MW	MS (M+H)	mp (°C)	Activity Class
1-26		449.48	450	71	A
1-27		437.5	438	amorphous	A
1-28		449.5	450	amorphous	A

Claims

1. A tetrahydro-naphthalene derivative of the formula (I), its tautomeric or stereoisomeric form, or a salt thereof:

5



wherein

n represents an integer of 0 to 6;

10

R<sup>1</sup> represents hydrogen or C<sub>1-6</sub> alkyl;

15

R<sup>2</sup> and R<sup>3</sup> together with the nitrogen atom to which they are attached, form a 3-8 membered saturated heterocyclic ring optionally interrupted by one or two atoms selected from the group consisting of oxygen, sulfur and nitrogen,

wherein

20

said saturated heterocyclic ring is optionally having substituents selected from the group consisting of halogen, benzyl, hydroxy, carboxy, amino, oxo, aminocarbonyl, C<sub>1-6</sub> alkoxy carbonyl, and C<sub>1-6</sub> alkyl optionally substituted by hydroxy, carboxy, C<sub>1-6</sub> alkoxy, or C<sub>1-6</sub> alkoxy carbonyl,

25

or

- 54 -

R<sup>2</sup> represents C<sub>2-6</sub> alkenyl, C<sub>2-6</sub> alkynyl, or C<sub>1-6</sub> alkyl substituted by amino, hydroxy, C<sub>1-6</sub> alkylamino, or di(C<sub>1-6</sub> alkyl)amino;

5 R<sup>3</sup> represents hydrogen, C<sub>2-6</sub> alkenyl, C<sub>2-6</sub> alkynyl, or C<sub>1-6</sub> alkyl optionally substituted by amino, hydroxy, C<sub>1-6</sub> alkylamino, or di(C<sub>1-6</sub> alkyl)amino; and

10 R<sup>4</sup> represents hydrogen halogen, C<sub>1-6</sub> alkylthio, C<sub>1-6</sub> alkyl optionally substituted by mono-, di-, or tri- halogen, or C<sub>1-6</sub> alkoxy optionally substituted by mono-, di-, or tri- halogen.

2. The tetrahydro-naphthalene derivative of the formula (I), its tautomeric or stereoisomeric form, or a salt thereof as claimed in claim 1,

15 wherein

n represents an integer of 0 or 1;

20 R<sup>1</sup> represents hydrogen;

R<sup>2</sup> and R<sup>3</sup> together with the nitrogen atom to which they are attached, form a 5-7 membered saturated heterocyclic ring optionally interrupted by one or two atoms selected from the group consisting of oxygen, and nitrogen,

25 wherein

30 said saturated heterocyclic ring is optionally having substituents selected from the group consisting of benzyl, hydroxy, carboxy, oxo, aminocarbonyl, C<sub>1-6</sub> alkoxy carbonyl, and C<sub>1-6</sub> alkyl optionally substituted by hydroxy, C<sub>1-6</sub> alkoxy, or C<sub>1-6</sub> alkoxy carbonyl,

or

5            R<sup>2</sup>      represents C<sub>1-6</sub> alkyl substituted by hydroxy, amino, C<sub>1-6</sub> alkylamino, or di(C<sub>1-6</sub> alkyl)amino;

R<sup>3</sup>      represents hydrogen, C<sub>1-6</sub> alkyl optionally substituted by hydroxy, amino, C<sub>1-6</sub> alkylamino, or di(C<sub>1-6</sub> alkyl)amino; and

10          R<sup>4</sup>      represents hydrogen halogen, C<sub>1-6</sub> alkyl optionally substituted by mono-, di-, or tri- halogen, or C<sub>1-6</sub> alkoxy optionally substituted by mono-, di-, or tri- halogen.

15          3.      The tetrahydro-naphthalene derivative of the formula (I), its tautomeric or stereoisomeric form, or a salt thereof as claimed in claim 1,

wherein

20          n      represents an integer of 0 or 1;

R<sup>1</sup>      represents hydrogen;

25          R<sup>2</sup> and R<sup>3</sup> together with the nitrogen atom to which they are attached, form a pyrrolidinyl optionally substituted by oxo, piperidino optionally substituted by hydroxy, carboxy, aminocarbonyl, C<sub>1-6</sub> alkoxycarbonyl, or C<sub>1-6</sub> alkyl optionally substituted by hydroxy, piperazinyl optionally substituted by benzyl, homopiperidino, or morpholinyl,

30          or

R<sup>2</sup>      represents C<sub>1-6</sub> alkyl substituted by hydroxy, or di(C<sub>1-6</sub> alkyl)amino;

R<sup>3</sup> represents hydrogen, or C<sub>1-6</sub> alkyl; and

R<sup>4</sup> represents hydrogen, fluoro, chloro, bromo, C<sub>1-6</sub> alkyl optionally substituted by mono-, di-, or tri- halogen, or C<sub>1-6</sub> alkoxy.

4. The tetrahydro-naphthalene derivative of the formula (I), its tautomeric or stereoisomeric form, or a salt thereof as claimed in claim 1, wherein said tetrahydro-naphthalene derivative of the formula (I) is selected from the group consisting of:

N-(7-hydroxy-5,6,7,8-tetrahydronaphthalen-1-yl)-N'-[3-piperidin-1-yl-4-(trifluoromethyl)benzyl]urea;

N-(7-hydroxy-5,6,7,8-tetrahydronaphthalen-1-yl)-N'-[4-pyrrolidin-1-yl-3-(trifluoromethyl)benzyl]urea;

N-(7-hydroxy-5,6,7,8-tetrahydronaphthalen-1-yl)-N'-[3-pyrrolidin-1-yl-4-(trifluoromethyl)benzyl]urea;

N-[4-azepan-1-yl-3-(trifluoromethyl)benzyl]-N'-(7-hydroxy-5,6,7,8-tetrahydronaphthalen-1-yl)urea;

N-[3-azepan-1-yl-4-(trifluoromethyl)benzyl]-N'-(7-hydroxy-5,6,7,8-tetrahydronaphthalen-1-yl)urea;

N-(3-bromo-4-piperidin-1-ylbenzyl)-N'-(7-hydroxy-5,6,7,8-tetrahydronaphthalen-1-yl)urea;

N-[(7R)-7-hydroxy-5,6,7,8-tetrahydronaphthalen-1-yl]-N'-[3-pyrrolidin-1-yl-4-(trifluoromethyl)benzyl]urea;

N-[(7S)-7-hydroxy-5,6,7,8-tetrahydronaphthalen-1-yl]-N'-[3-pyrrolidin-1-yl-4-(trifluoromethyl)benzyl]urea;

N-(7-hydroxy-5,6,7,8-tetrahydronaphthalen-1-yl)-N'-[4-piperidin-1-yl-3-(trifluoromethyl)benzyl]urea;

30 ethyl 1-[5-[({{(7-hydroxy-5,6,7,8-tetrahydronaphthalen-1-yl)amino}-carbonyl}amino)methyl]-2-(trifluoromethyl)phenyl]piperidine-4-carboxylate;

- 57 -

N-[(7R)-7-hydroxy-5,6,7,8-tetrahydronaphthalen-1-yl]-N'-(3-morpholin-4-yl-4-(trifluoromethyl)benzyl)urea.

5. A medicament comprising tetrahydro-naphthalene derivative of the formula (I), its tautomeric or stereoisomeric form, or a physiologically acceptable salt thereof as claimed in claim 1 in as an active ingredient.
- 10 6. The medicament as claimed in claim 5, further comprising one or more pharmaceutically acceptable excipients.
- 15 7. The medicament as claimed in claim 5, wherein said tetrahydro-naphthalene derivative of the formula (I), its tautomeric or stereoisomeric form, or a physiologically acceptable salt thereof is a VR1 antagonist.
- 20 8. The medicament as claimed in claim 5 for the treatment and/or prevention of an urological disorder or disease.
9. The medicament as claimed in claim 8, wherein said urological disorder or disease is urge urinary incontinence or overactive bladder.
- 25 10. The medicament as claimed in claim 5 for the treatment and/or prevention of pain.
11. The medicament as claimed in claim 11, wherein said pain is chronic pain, neuropathic pain, postoperative pain, or rheumatoid arthritic pain.
12. The medicament as claimed in claim 5 for the treatment and/or prevention of a disorder or disease related to pain.

13. The medicament as claimed in claim 12, wherein said disorder or disease related to pain is neuralgia, neuropathies, algesia, nerve injury, ischaemia, neurodegeneration, or stroke.
- 5      14. The medicament as claimed in claim 5 for the treatment and/or prevention of an inflammatory disorder or disease.
- 10     15. The medicament as claimed in claim 14, wherein said inflammatory disorder or disease is asthma or COPD.
16. Use of compounds according to claim 1 for manufacturing a medicament for the treatment and/or prevention of an urological disorder or disease.
17. Use of compounds according to claim 1 for manufacturing a medicament for the treatment and/or prevention of pain.
18. Use of compounds according to claim 1 for manufacturing a medicament for the treatment and/or prevention of an inflammatory disorder or disease.
- 20     19. Process for controlling an urological disorder or disease in humans and animals by administration of a VR1-antagonistically effective amount of at least one compound according to claim 1.
- 25     20. Process for controlling pain in humans and animals by administration of a VR1-antagonistically effective amount of at least one compound according to claim 1.
- 30     21. Process for controlling an inflammatory disorder or disease in humans and animals by administration of a VR1-antagonistically effective amount of at least one compound according to claim 1.

**INTERNATIONAL SEARCH REPORT**

International Application No PCT/EP 03/13452
---

**A. CLASSIFICATION OF SUBJECT MATTER**

IPC 7 C07C275/32	C07C275/40	C07D295/12	C07D207/26	C07D211/62
C07D211/22	C07D211/46	A61K31/17	A61K31/395	A61P13/00
A61P29/00				

According to International Patent Classification (IPC) or to both national classification and IPC

**B. FIELDS SEARCHED**

Minimum documentation searched (classification system followed by classification symbols)  
IPC 7 C07C C07D A61K A61P

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

EPO-Internal, WPI Data, PAJ, CHEM ABS Data

**C. DOCUMENTS CONSIDERED TO BE RELEVANT**

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	WO 02 072536 A (WYMAN PAUL ADRIAN ;GLAXOSMITHKLINE (GB); THOMPSON MERVYN (GB); SMI) 19 September 2002 (2002-09-19) claims	1-21
A	WO 00 75106 A (WISCONSIN ALUMNI RES FOUND) 14 December 2000 (2000-12-14) cited in the application claims	1-21
A	WO 00 55152 A (BOEHRINGER INGELHEIM PHARMA) 21 September 2000 (2000-09-21) cited in the application claims	1-21
	-----	-/-

Further documents are listed in the continuation of box C.

Patent family members are listed in annex.

\* Special categories of cited documents:

- \*A\* document defining the general state of the art which is not considered to be of particular relevance
- \*E\* earlier document but published on or after the international filing date
- \*L\* document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)
- \*O\* document referring to an oral disclosure, use, exhibition or other means
- \*P\* document published prior to the international filing date but later than the priority date claimed

- \*T\* later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention
- \*X\* document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone
- \*Y\* document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.
- \*&\* document member of the same patent family

Date of the actual completion of the international search	Date of mailing of the international search report
5 March 2004	16/03/2004
Name and mailing address of the ISA European Patent Office, P.B. 5818 Patentlaan 2 NL - 2280 HV Rijswijk Tel. (+31-70) 340-2040, Tx. 31 651 epo nl, Fax: (+31-70) 340-3016	Authorized officer  Chouly, J

## INTERNATIONAL SEARCH REPORT

International Application No  
PCT/EP 03/13452

## C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT

Category	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	WO 00 50387 A (KIM HEE DOO ;OH UHTAEK (KR); PARK YOUNG HO (KR); SUH YOUNG GER (KR) 31 August 2000 (2000-08-31) cited in the application claims ---	1-21
P, X	WO 03 095420 A (BAYER AG ;FUJISHIMA HIROSHI (JP); YAMAMOTO NORIYUKI (JP); KOKUBO T) 20 November 2003 (2003-11-20) page 8 -page 16; claims ---	1-3,5-21

## INTERNATIONAL SEARCH REPORT

International application No.  
PCT/EP 03/13452

### Box I Observations where certain claims were found unsearchable (Continuation of item 1 of first sheet)

This International Search Report has not been established in respect of certain claims under Article 17(2)(a) for the following reasons:

1.  Claims Nos.: because they relate to subject matter not required to be searched by this Authority, namely:  

Although claims 19–21 are directed to a method of treatment of the human/animal body, the search has been carried out and based on the alleged effects of the compound/composition.
2.  Claims Nos.: because they relate to parts of the International Application that do not comply with the prescribed requirements to such an extent that no meaningful International Search can be carried out, specifically:
3.  Claims Nos.: because they are dependent claims and are not drafted in accordance with the second and third sentences of Rule 6.4(a).

### Box II Observations where unity of invention is lacking (Continuation of item 2 of first sheet)

This International Searching Authority found multiple inventions in this International application, as follows:

1.  As all required additional search fees were timely paid by the applicant, this International Search Report covers all searchable claims.
2.  As all searchable claims could be searched without effort justifying an additional fee, this Authority did not invite payment of any additional fee.
3.  As only some of the required additional search fees were timely paid by the applicant, this International Search Report covers only those claims for which fees were paid, specifically claims Nos.:
4.  No required additional search fees were timely paid by the applicant. Consequently, this International Search Report is restricted to the invention first mentioned in the claims; it is covered by claims Nos.:

#### Remark on Protest

- The additional search fees were accompanied by the applicant's protest.
- No protest accompanied the payment of additional search fees.

**INTERNATIONAL SEARCH REPORT**

Information on patent family members

International Application No

PCT/EP 03/13452

Patent document cited in search report		Publication date		Patent family member(s)	Publication date
WO 02072536	A	19-09-2002	EP WO	1366020 A1 02072536 A1	03-12-2003 19-09-2002
WO 0075106	A	14-12-2000	US AU WO US	6294694 B1 3929600 A 0075106 A2 2002032347 A1	25-09-2001 28-12-2000 14-12-2000 14-03-2002
WO 0055152	A	21-09-2000	CA EP JP WO US US	2361998 A1 1163236 A1 2002539206 T 0055152 A1 6297381 B1 6476023 B1	21-09-2000 19-12-2001 19-11-2002 21-09-2000 02-10-2001 05-11-2002
WO 0050387	A	31-08-2000	AU AU CA CN EP JP WO KR US	763824 B2 2697600 A 2363531 A1 1342138 T 1154989 A1 2002537373 A 0050387 A1 2001014495 A 6476076 B1	31-07-2003 14-09-2000 31-08-2000 27-03-2002 21-11-2001 05-11-2002 31-08-2000 26-02-2001 05-11-2002
WO 03095420	A	20-11-2003	WO	03095420 A1	20-11-2003

## CORRECTED VERSION

(19) World Intellectual Property  
Organization  
International Bureau



(43) International Publication Date  
24 June 2004 (24.06.2004)

PCT

(10) International Publication Number  
**WO 2004/052845 A1**

(51) International Patent Classification<sup>7</sup>: C07C 275/32,  
275/40, C07D 295/12, 207/26, 211/62, 211/22, 211/46,  
A61K 31/17, 31/395, A61P 13/00, 29/00

Saganakadai, Kizu-cho, Soraku-gun, Kyoto 619-0223  
(JP). MORIWAKI, Toshiya [JP/JP]; 2-25-4, Kitayamato,  
Ikoma-shi, Nara 630-0121 (JP).

(21) International Application Number:  
PCT/EP2003/013452

(74) Common Representative: BAYER HEALTHCARE  
AG; Law and Patents, Patents and Licensing, 51368  
Leverkusen (DE).

(22) International Filing Date:  
28 November 2003 (28.11.2003)

(81) Designated States (national): AE, AG, AL, AM, AT, AU,  
AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH, CN, CO, CR,  
CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI, GB, GD,  
GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR,  
KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN,  
MW, MX, MZ, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU,  
SC, SD, SE, SG, SK, SL, SY, TJ, TM, TN, TR, TT, TZ, UA,  
UG, US, UZ, VC, VN, YU, ZA, ZM, ZW.

(25) Filing Language: English

(84) Designated States (regional): ARIPO patent (BW, GH,  
GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZM, ZW),  
Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM),  
European patent (AT, BE, BG, CH, CY, CZ, DE, DK, EE,  
ES, FI, FR, GB, GR, HU, IE, IT, LU, MC, NL, PT, RO, SE,  
SI, SK, TR), OAPI patent (BF, BJ, CF, CG, CI, CM, GA,  
GN, GQ, GW, ML, MR, NE, SN, TD, TG).

(26) Publication Language: English

## Published:

— with international search report

(30) Priority Data:  
02027528.5 9 December 2002 (09.12.2002) EP

(48) Date of publication of this corrected version:  
9 June 2005

(71) Applicant (for all designated States except US): BAYER  
HEALTHCARE AG [DE/DE]; 51368 Leverkusen (DE).

(15) Information about Correction:  
see PCT Gazette No. 23/2005 of 9 June 2005, Section II

(72) Inventors; and

For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

(75) Inventors/Applicants (for US only): TAJIMI, Masaomi  
[JP/JP]; 1-8-17 Sakuragaoka, Seika-cho, Soraku-gun, Kyoto 619-0232 (JP). KOKUBO, Toshio [JP/JP]; 3-15-18B,  
Jingu, Nara-shi, Nara 631-0804 (JP). SHIROO, Masahiro  
[JP/JP]; 1-3-17, Shikanodai-Minami, Ikoma-shi, Nara 630-0113 (JP). TSUKIMI, Yasuhiro [JP/JP]; 2-10-1,  
Kukuchi, Amagasaki-shi, Hyogo 661-0977 (JP). YURA, Takeshi [JP/JP]; 1-1-17-101, Saidaiji-Nogami-cho,  
Nara-shi, Nara 631-0833 (JP). URBAHNS, Klaus  
[DE/JP]; 6-3-1-301, Kusugaoka-cho, Nada-ku, Kobe-shi,  
Hyogo 657-0024 (JP). YAMAMOTO, Noriyuki [JP/JP];  
6-6-1-3-404, Jingu, Nara-shi, Nara 631-0804 (JP).  
MOGI, Muneto [JP/JP]; 5-10-57-102, Daianji, Nara-shi,  
Nara 630-8133 (JP). FUJISHIMA, Hiroshi [JP/JP];  
3-23-25, Sakyo, Nara-shi, Nara 631-0801 (JP). MASUDA,  
Tsutomu [JP/JP]; 3-15-6-6A, Jingu, Nara-shi, Nara 631-0804 (JP). YOSHIDA, Nagahiro [JP/JP]; 5-18-15,

**WO 2004/052845 A1**

(54) Title: TETRAHYDRO-NAPHTHALENE DERIVATIVES AS VANILLOID RECEPTOR ANTAGONISTS

(57) Abstract: This invention relates to tetrahydro-naphthalene derivatives and salts thereof which is useful as an active ingredient of pharmaceutical preparations. The tetrahydro-naphthalene derivatives of the present invention have an excellent activity as VR1 antagonist and useful for the prophylaxis and treatment of diseases associated with VR1 activity, in particular for the treatment of urinary incontinence, urge urinary incontinence, overactive bladder, chronic pain, neuropathic pain, postoperative pain, rheumatoid arthritic pain, neuralgia, neuropathies, algesia, nerve injury, ischaemia, neurodegeneration, stroke, inflammatory disorders, asthma and COPD.